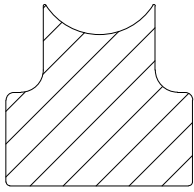
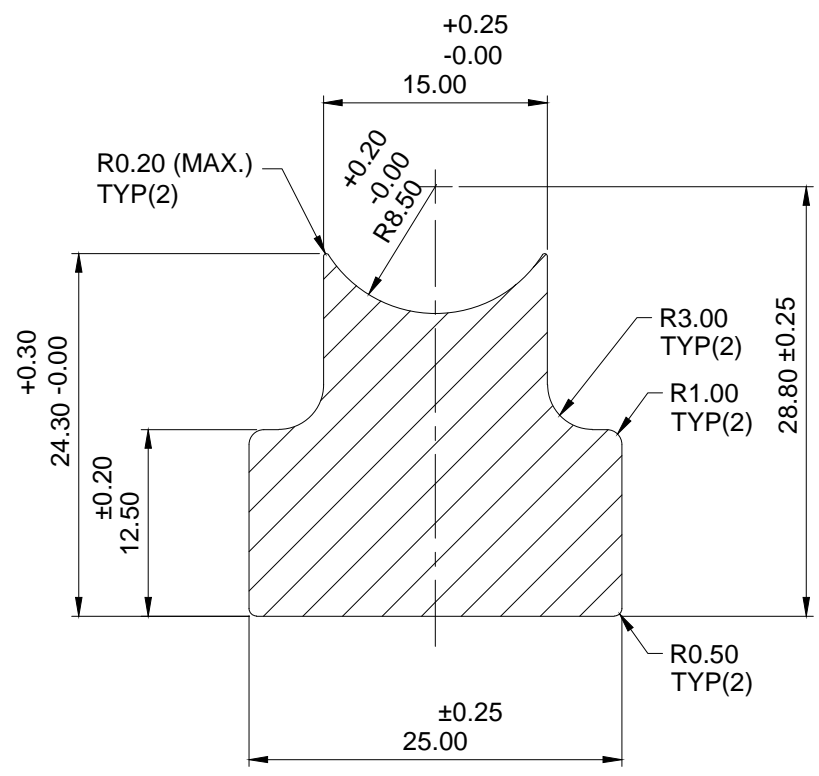


X	XX	DRAW / TOOL / 1
✓		REVISION- 02 / 10.3 .99



ACTUAL SIZE.



DETAILED SECTION DRAWING
(SCALE - 2 : 1)

REVISION - 1
TOLERANCE CHANGED ON RADIUS 8.50 FROM +0.30/-0.00 TO +0.20/-0.00

BEST POSSIBLE TOLERANCES HAVE BEEN GIVEN.

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.

CUST. M/S - SWASTIKA AUTOMATICS, FARIDABAD .				DFR. NO.	74
CUST DRG. / SAMPLE	16484587	AREA	452.07 MM ²	DRN/DATE	S.Bagchi 22/07/2015
	SEC TYPE	S	WEIGHT	1.220 KG/M	CHKD/DATE
	CONT. SIZE	6"	WT. RANGE		APPD/DATE
	NO. OF CAV.	01	PERIMETER	EXT- 97.33 MM	
01/29.07.2015		EXT- RATIO	43	INT.- MM	
REV NO. / DATE	SIGNATURE	DIE FACTOR	80	C. C. D	32 MM
		ALLOY	6005	CEL DRG.NO.	I-9649R1
		ALL DIMENSIONS ARE IN MM.		CEL SEC.NO.	17986