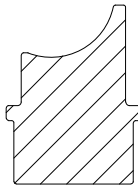
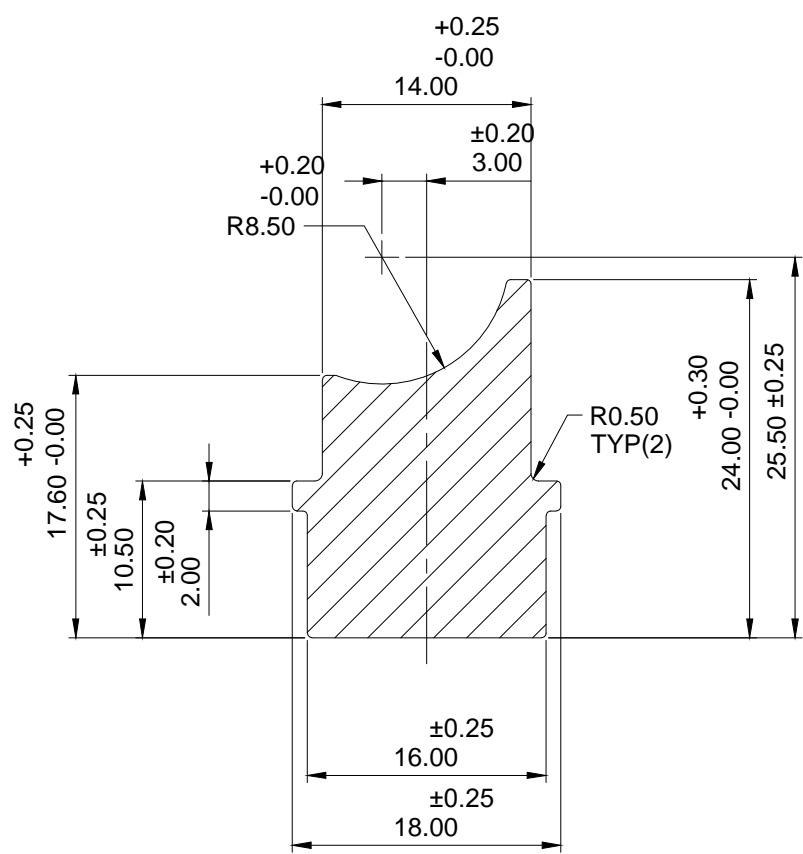


X	XX	DRAW / TOOL / 1
✓		REVISION- 02 / 10.3 .99



ACTUAL SIZE.



DETAILED SECTION DRAWING
(SCALE - 2 : 1)

REVISION - 1

TOLERANCE CHANGED ON RADIUS 8.50 FROM +0.25/-0.00 TO +0.20/-0.00
DIMENSION CHANGED FROM 23.50 TO 24.00, FROM 17.00 TO 17.60 & FROM 13.00 TO 14.00

BEST POSSIBLE TOLERANCES HAVE BEEN GIVEN.

UNSPECIFIED CORNER RADIUS = 0.30 MM

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.

CUST. M/S - SWASTIKA AUTOMATICS, FARIDABAD .				DFR. NO.	75		
CUST DRG. / SAMPLE	16484588	AREA	290.05 MM ²	DRN/DATE	S.Bagchi 22/07/2015		
	SEC TYPE	S	WEIGHT	0.783 KG/M	CHKD/DATE		
	CONT. SIZE	6"	WT. RANGE		APPD/DATE		
	NO. OF CAV.	01	PERIMETER	EXT- 79.35 MM			
01/29.07.2015		EXT- RATIO	68	INT.- MM			
REV NO. / DATE	SIGNATURE	DIE FACTOR	101	C. C. D	SCALE	1 : 1 & 2 : 1	
		ALLOY	6005	CEL DRG.NO.	I-9650R1	CEL SEC.NO.	17987
		ALL DIMENSIONS ARE IN MM.					