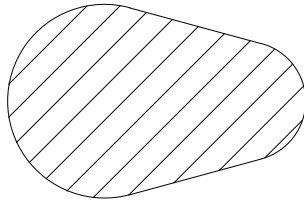
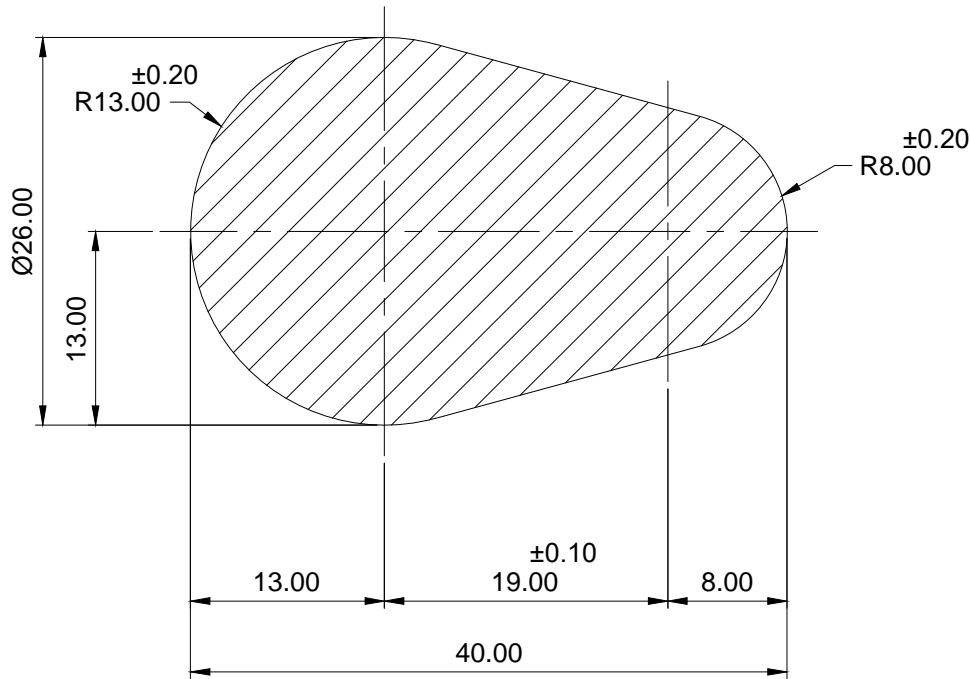


X	XX	DRAW / TOOL / 1
✓		REVISION- 02 / 10.3 .99



ACTUAL SIZE.

Min. Order Qty. must be 10MT. Required



DETAILED SECTION DRAWING
(SCALE - 2 : 1)

REVISION - 1

TOLERANCE CHANGED ON CENTER DISTANCE FROM ± 0.20 TO ± 0.10
AS PER NEW DIE MANUFACTURING ADVICE .

TOLERANCE AS PER BEST POSSIBLE .

UNSPECIFIED CORNER RADIUS = 0.40 MM

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.

CUST. M/S - SWASTIKA AUTOMATICS, FARIDABAD .				DFR. NO.		180	
CUST DRG. / SAMPLE		53543		AREA		778.89 MM ²	
		SEC TYPE		S		WEIGHT	
		CONT. SIZE		7"		WT. RANGE	
		NO. OF CAV.		01		PERIMETER	
01/19.09.2013		EXT- RATIO		35		EXT- 105.29 MM	
REV NO. / DATE		SIGNATURE		DIE FACTOR		INT.- MM	
				50		SCALE	
		ALLOY		3103		SCALE	
		ALL DIMENSIONS ARE IN MM.		CEL DRG.NO.		1 : 1 & 2 : 1	
				I- 9046R1		CEL SEC.NO.	
						17780	