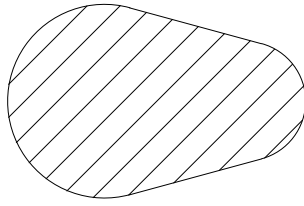
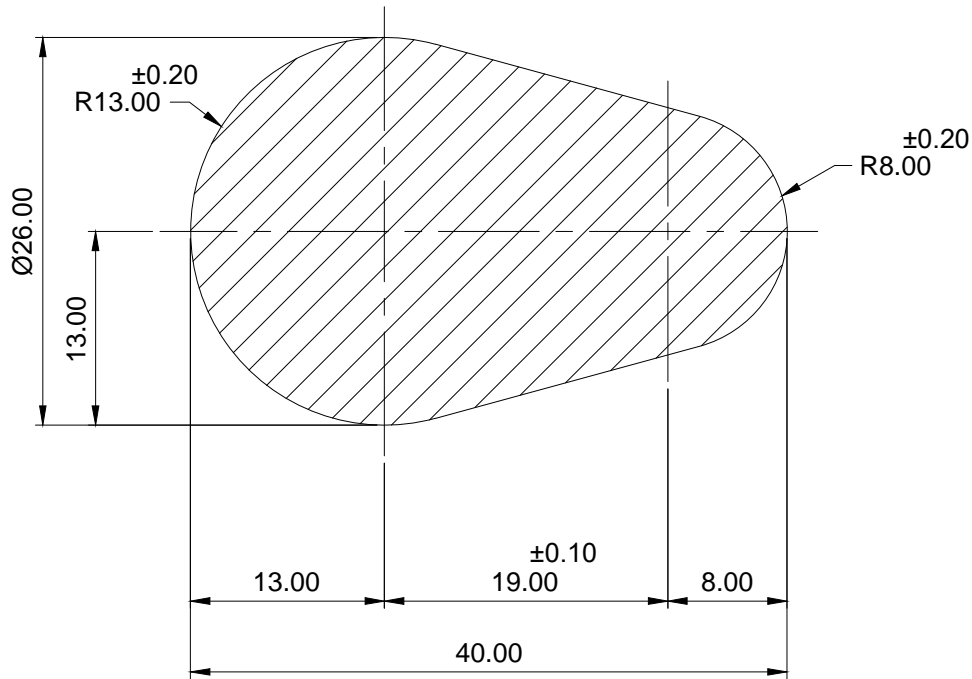


X	XX	DRAW / TOOL / 1
✓		REVISION- 02 / 10.3 .99



ACTUAL SIZE.



DETAILED SECTION DRAWING
(SCALE - 2 : 1)

REVISION - 1

TOLERANCE CHANGED ON CENTER DISTANCE FROM ±0.20 TO ±0.10
AS PER NEW DIE MANUFACTURING ADVICE .

TOLERANCE AS PER BEST POSSIBLE .

UNSPECIFIED CORNER RADIUS = 0.40 MM

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.

CUST. M/S - SWASTIKA AUTOMATICS, FARIDABAD .				DFR. NO.		180		
CUST DRG. / SAMPLE		53543		AREA	778.89 MM ²		DRN/DATE	S.Bagchi 07/09/2013
		SEC TYPE	S	WEIGHT	2.103 KG/M		CHKD/DATE	
		CONT. SIZE	7"	WT. RANGE			APPD/DATE	
		NO. OF CAV.	01	PERIMETER	EXT- 105.29 MM			
01/19.09.2013		EXT- RATIO	35		INT.- MM			
REV NO. / DATE	SIGNATURE	DIE FACTOR	50	C . C . D	40 MM		SCALE	1 : 1 & 2 : 1
		ALLOY	3103	CEL DRG.NO.	I- 9046R1		CEL SEC.NO.	17780
		ALL DIMENSIONS ARE IN MM.						