P-JAL-B-554-1

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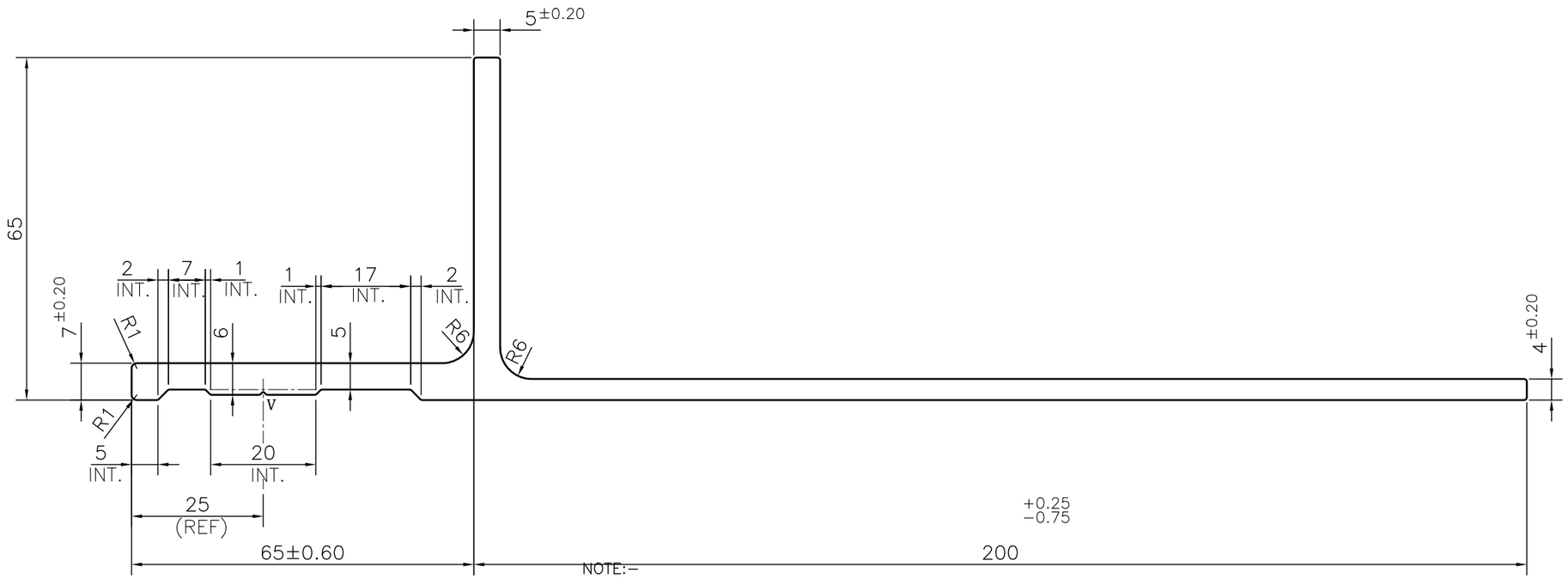

NOTE:–

- ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
- FE:– NOT MORE THAN 0.4%, MG:– 0.8 TO 1.2%
- HARDNESS :– 56HRB
- UTS :– 280 TO 300 MIN MPA
- **SOME DIMENSIONS AND REFERENCES ARE NOT SPECIFIED IN CUSTOMER DRAWING PLEASE CHECK ALL DIMENSIONS AND PLEASE SPECIFY IF THIS PROFILE MATCHES WITH OTHER PROFILES.**

NOTE:-
V= 0.5x60° V-GROOVE (1 PLACE)

1. STRAIGHTNESS= 1.0mm/M
2. TWIST= 1.0mm/M
3. ANGULARITY= ±1°
4. FLATNESS= ±0.50mm

UNCONTROLLED COPY

1) THE WELDING LINE IN THE EXPOSED SURFACE OF PROFILE IS UNAVOIDABLE. 2) PLEASE SPECIFY IMPORTANT SIZES. 3) PLEASE SPECIFY IF THIS PROFILE MATCHES WITH OTHER PROFILES. 4) PLEASE SPECIFY EXPOSED SURFACE. OTHER WISE CONSIDERED AS NO EXPOSED SURFACE. 5) FINISH :– ☐ MILL FINISH / ☐ ANODIZING / ☐ POWDER COATING

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AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BHIWADI–301019 (INDIA)

	NAME	DATE
DRAWN	ASHUTOSH	01–06–2024
CHECKED		
APPROVED		

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
3. TOLERANCES WILL BE AS PER EN 12020–2 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	1499.423
PERIMETER mm.	655.83
WEIGHT kg/m	4.048

PARTY'S NAME	KNEST MANUFACTURERS LLP, PUNE		
PARTY'S DRAWING No.	AS PER DRAWING		
ALLOY & TEMPER	6061 T6	PRODUCT CODE:–029 HSN CODE:– 76042990	
DESCRIPTION	FORM WORK SECTION– 265 T PROFILE		

DRAWING No.	SECTION No.
P–JAL–B–554–1	–
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KNEST MANUFACTURERS LLP PUNE

05 June 2024