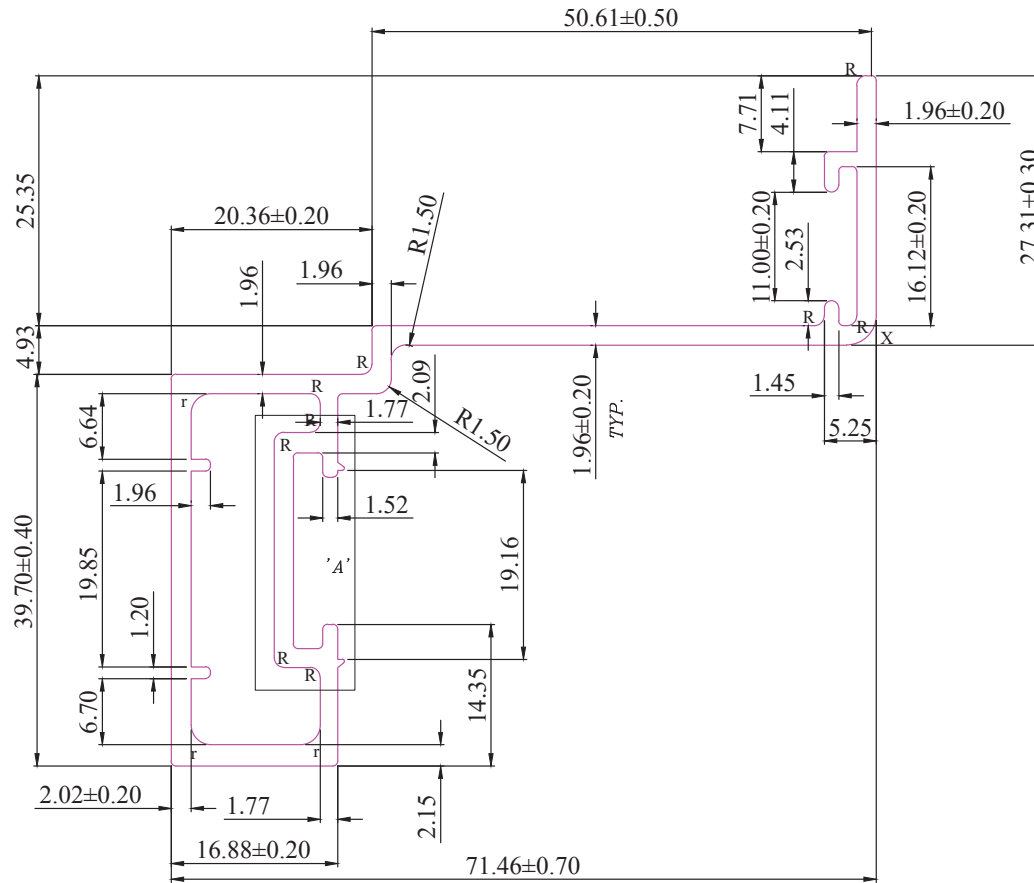


SHUTTER FOR OPERABLE

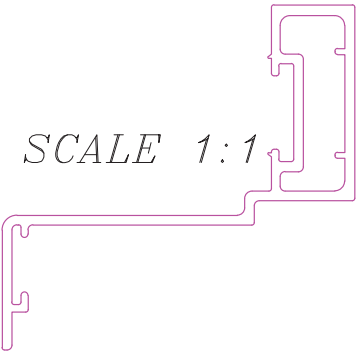


SCALE 2:1

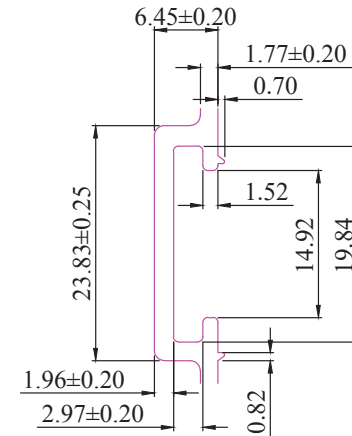
F= FULL RADIUS
 R= R1.00
 r = R2.00
 X= R3.00

NOTE:

1. UNLESS OTHERWISE NOT SPECIFIED TOLERANCE IS :- IS 3965,6477 & 2673
2. CUSTOMER TO CHECK ALL DATA BEFORE APPROVAL
3. UNSPECIFIED CORNER RADIUS 0.50mm
4. ALL DIMENSIONS ARE IN MM.



SCALE 1:1



DETAILS 'A'
 SCALE 2:1

ANGULARITY
± 2°

TWIST
±1.70mm/MTR

STRAIGHTNESS
±1.70mm/MTR

FLATNESS
±0.55

F.TLR: -001

S.No.		REVISION				DATE	SIGN
AREA SQ.MM.	WT./MTR.KG.	PERIMETER.M.M	CCD.M.M	ALLOY/TEMP	ALL DIMENSIONS ARE IN MM		
418.99	1.131	311.03+108.97	99.61	6063/T6	DRN.	CHD.	APPD.
				JK	MA	MA	DATE
				26.10.21		SCALE	
		Ashoo Decor India			REF.NO.		
		1729, HSIIDC, RAI INDL. AREA SONIPAT-131029 CONT. NO.-9811047752			ADI-UCW-8		