

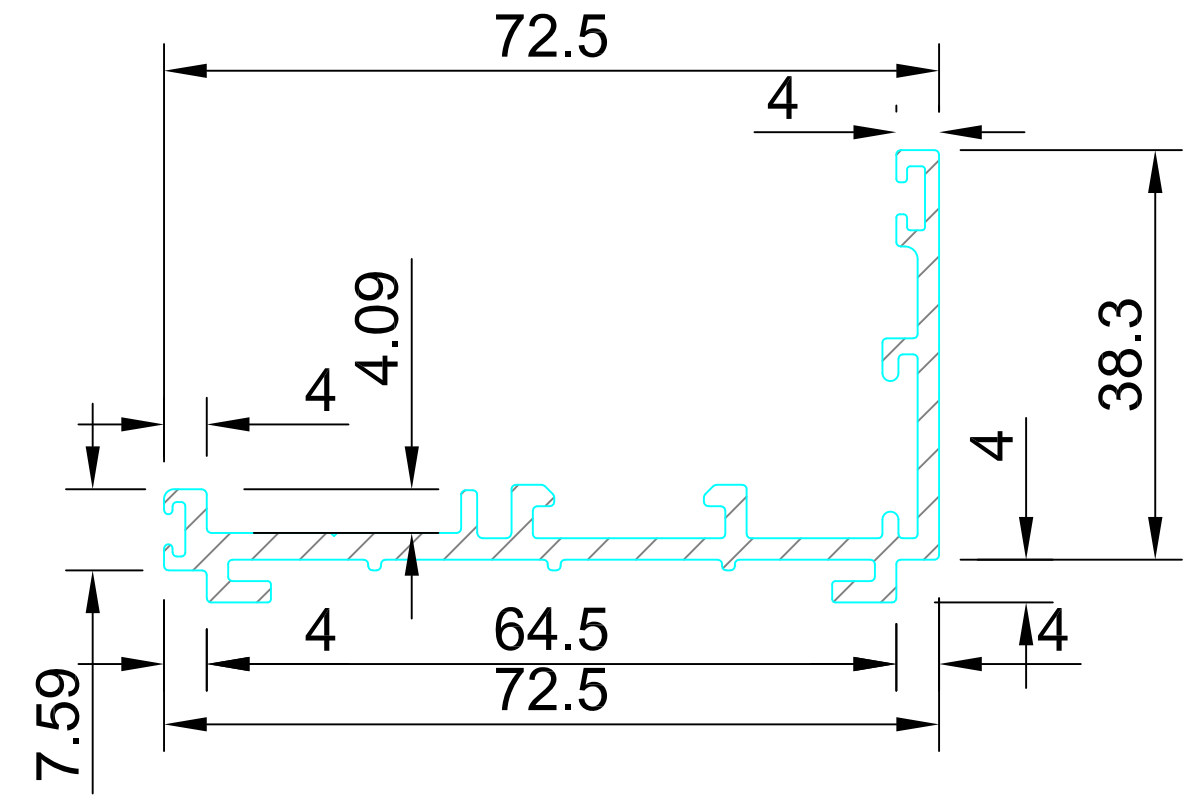
UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH BS EN 755-9:2008

TWIST & STRAIGHTNESS :- 1.5 MM/ METERS

EXPOSE SURFACE :- -----

Tolerance on Cross Sectional CCD < 100	- 10	10--25	25--50	50--100	100--150
	+/-0.25	+/-0.3	+/-0.5	+/-0.7	---
100 < CCD < 200	+/-0.30	+/-0.4	+/-0.6	+/-0.9	+/-1.1
NOMINAL WALL THICKNESS SOLID CCD < 100	- 1.5 +/-0.15	1.5-3.0 +/-0.15	3.0-6.0 +/-0.2	6.0-10.0 +/-0.25	10.0-15.0 +/-0.30
NOMINAL WALL THICKNESS HOLLOW CCD < 100	- 1.5 +/-0.20	1.5-3.0 +/-0.25	3.0-6.0 +/-0.40	6.0-10.0 +/-0.60	10.0-15.0 +/-0.80

REVISION	STATUS :-
Rev.	DESCRIPTION



FRAME

WEIGHT:- 0.894 Kg/mtr
 ALLOY/TEMPER: 6063 T6

DRAWN BY: DINESH JOSHI		DATE: 29.07.2023	DWG. TITLE DIE DRAWINGS	DRAWING/DIE NO. DIE/UG/13	SHEET NO.
CHECKED BY: LALJEET BHARDWAJ		DATE:	DESCRIPTION UNITIZED GLAZING SYSTEM	SCALE: NTS	REV. 0
APPROVED FOR FABRICATION: ARJUN SHAMLAL		DATE:	PROJECT AEROCITY DELHI		