

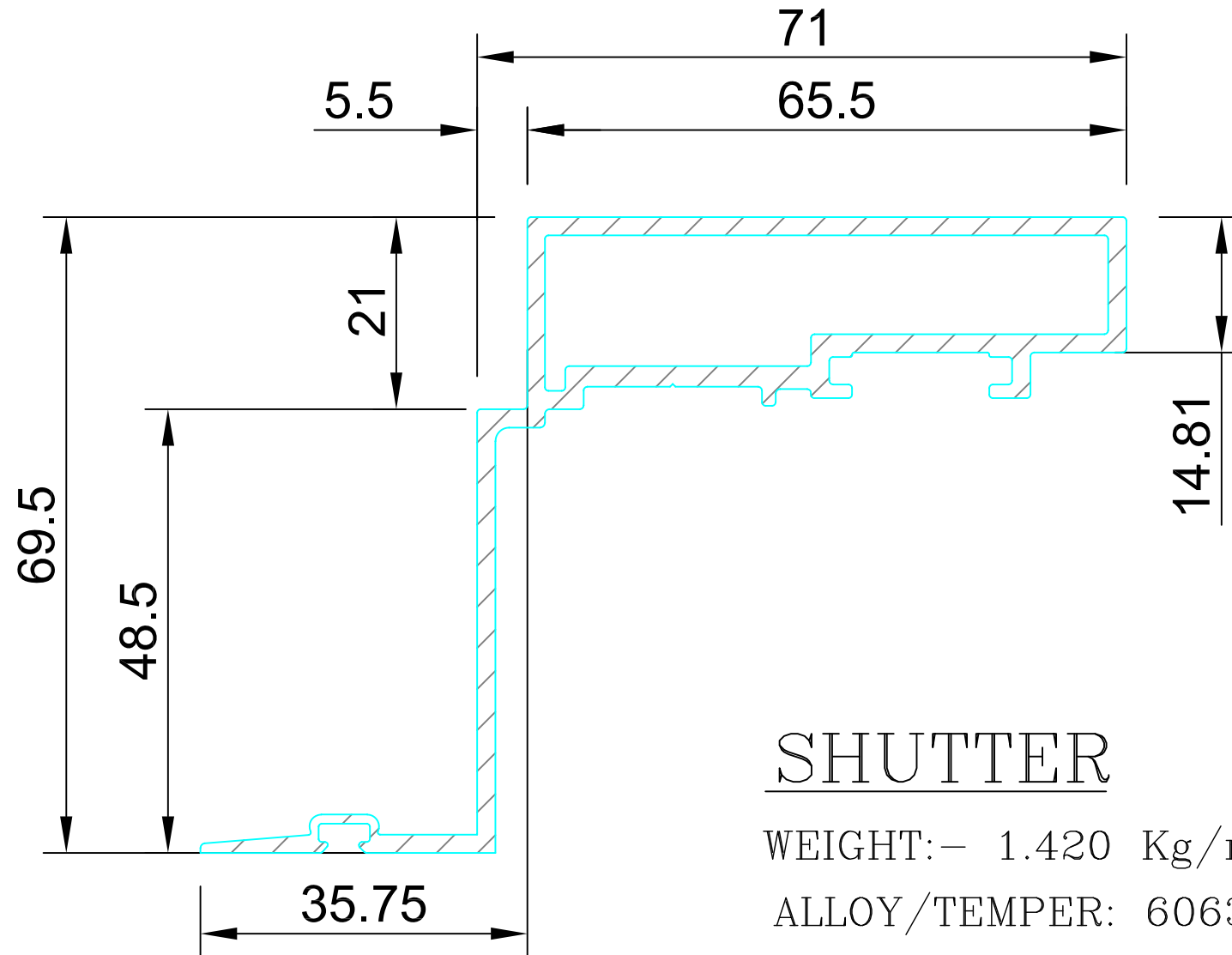
UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH BS EN 755-9:2008

TWIST & STRAIGHTNESS :- 1.5 MM/ METERS

EXPOSE SURFACE :- -----

Tolerance on Cross Sectional CCD < 100	- 10	10--25	25--50	50--100	100--150
	+/-0.25	+/-0.3	+/-0.5	+/-0.7	---
100 < CCD < 200	+/-0.30	+/-0.4	+/-0.6	+/-0.9	+/-1.1
NOMINAL WALL THICKNESS SOLID CCD < 100	- 1.5 +/-0.15	1.5-3.0 +/-0.15	3.0-6.0 +/-0.2	6.0-10.0 +/-0.25	10.0-15.0 +/-0.30
NOMINAL WALL THICKNESS HOLLOW CCD < 100	- 1.5 +/-0.20	1.5-3.0 +/-0.25	3.0-6.0 +/-0.40	6.0-10.0 +/-0.60	10.0-15.0 +/-0.80

REVISION	STATUS :-
Rev.	DESCRIPTION



# SHUTTER

WEIGHT:- 1.420 Kg/mtr

ALLOY/TEMPER: 6063 T6

REV.	DATE	DESCRIPTION

**cec**  
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 K-BLOCK, CHUADHARY BUILDING  
 CONNAUGHT CIRCUS, NEW DELHI-110001 (INDIA)  
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DRAWN BY:  
 DINESH JOSHI  
 DATE: 29.07.2023

CHECKED BY:  
 LALJEET BHARDWAJ  
 DATE:

APPROVED FOR FABRICATION:  
 ARJUN SHAMLAL  
 DATE:

DWG. TITLE: DIE DRAWINGS

DESCRIPTION: UNITIZED GLAZING SYSTEM

PROJECT: AEROCITY DELHI

DRAWING/DIE NO.: DIE/UG/14

SCALE: NTS

SHEET NO.: 0

REV.: 0