

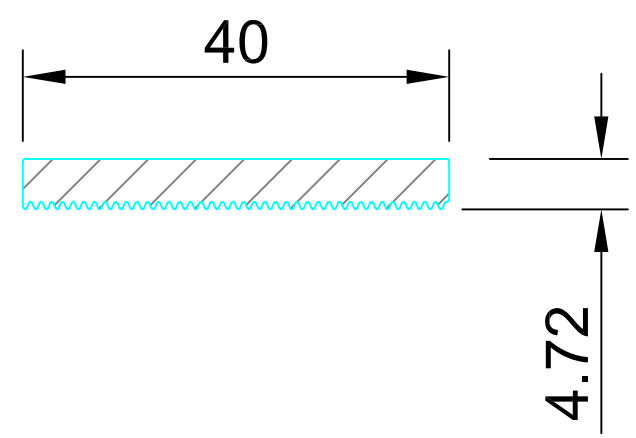
UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH BS EN 755-9:2008

TWIST & STRAIGHTNESS :- 1.5 MM/ METERS

EXPOSE SURFACE :- -----

Tolerance on Cross Sectional CCD < 100	- 10	10--25	25--50	50--100	100--150
	+/-0.25	+/-0.3	+/-0.5	+/-0.7	---
100 < CCD < 200	+/-0.30	+/-0.4	+/-0.6	+/-0.9	+/-1.1
NOMINAL WALL THICKNESS SOLID CCD < 100	- 1.5	1.5-3.0	3.0-6.0	6.0-10.0	10.0-15.0
	+/-0.15	+/-0.15	+/-0.2	+/-0.25	+/-0.30
NOMINAL WALL THICKNESS HOLLOW CCD < 100	- 1.5	1.5-3.0	3.0-6.0	6.0-10.0	10.0-15.0
	+/-0.20	+/-0.25	+/-0.40	+/-0.60	+/-0.80

REVISION	STATUS :-
Rev.	DESCRIPTION



SERRATED WASHER

WEIGHT:- 0.200 Kg/mtr
 ALLOY/TEMPER: 6063 T6

			CONSOLIDATED ENGINEERING COMPANY. K-BLOCK, CHUADHARY BUILDING CONNAUGHT CIRCUS, NEW DELHI-110001 (INDIA) PHONE :- 23418617, 23418667, FAX :- 23418630 E-MAIL:- consolidatedgroup@vsnl.net	DRAWN BY: DINESH JOSHI	DATE: 29.07.2023	DWG. TITLE DIE DRAWINGS	DRAWING/DIE NO. DIE/UG/18	SHEET NO.
				CHECKED BY: LALJEET BHARDWAJ	DATE:	DESCRIPTION UNITIZED GLAZING SYSTEM	SCALE: NTS	REV. 0
REV.	DATE	DESCRIPTION	APPROVED FOR FABRICATION: ARJUN SHAMLAL			PROJECT AEROCITY DELHI		