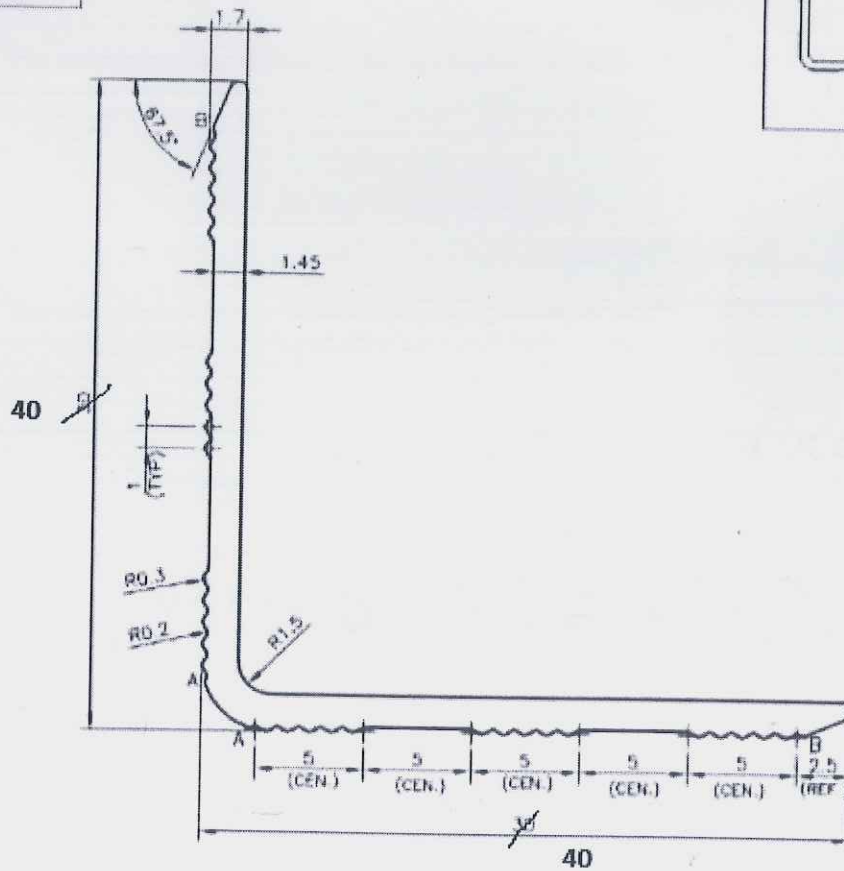


P-13172-1

X1709

38646



A = 0.25 mm RADIUS (2 PLACES)
 B = 0.30 mm RADIUS (2 PLACES)

201950

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

| | | | |
|---------------------|----------------------|----------------------|---|
| UPTO 8.40mm - ±0.20 | UPTO 32.0mm - ±0.38 | UPTO 120.0mm - ±0.85 | 1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007*WIDTH |
| UPTO 10.0mm - ±0.25 | UPTO 50.0mm - ±0.46 | UPTO 160.0mm - ±1.02 | |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53 | UPTO 200.0mm - ±1.14 | |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69 | UPTO 250.0mm - ±1.40 | |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 320.0mm - ±1.70 | |



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

| | NAME | DATE |
|-------------|-----------------|------------|
| DRAWN | SHIVATHESA | 09-11-2013 |
| CHECKED | | |
| APPROVED | S.S GARG | 14-12-2013 |
| SCALE | | 4:1 |
| AREA | mm ² | 86.094 |
| PERIMETER | mm | 120.166 |
| WEIGHT | kg/m | 0.232 |
| DRAWING No. | SECTION No. | |
| P-13172-1 | | |
| X1709 | X1709 | |
| 38646 | 38646 | |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED.

| | |
|---------------------|----------------------------------|
| PARTY'S NAME | PREMIER METAL CORPORATION, DELHI |
| PARTY'S DRAWING No. | AS PER SAMPLE & DRAWING |
| ALLOY & TEMPER | HE9 WP |
| DESCRIPTION | EQUAL ANGLE MISC. SECTION |