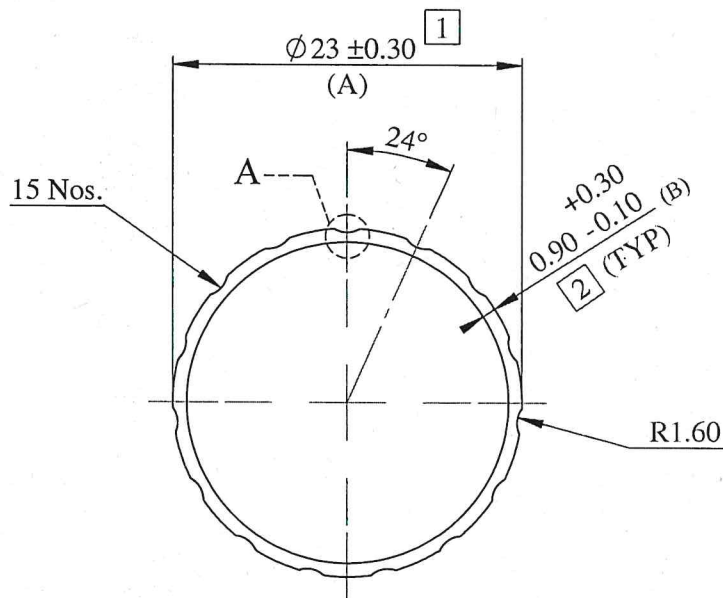
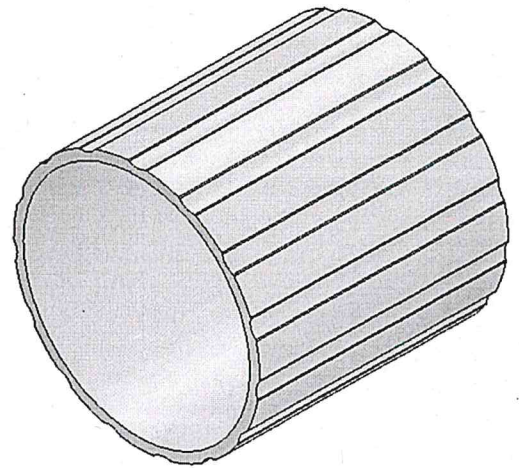


DETAIL A
SCALE 6 : 1



NOTE:-
S = 0.25

TOLERANCE ON CUT LENGTH = ± 5 mm

LOCATION:-P3-4HOLE
ALL DIMENSION ARE IN mm.
UNSPECIFIED CORNER RADIUS:0.40

PLEASE SPECIFY THE EXPOSED SURFACE

TOL. AS PER BS EN 755-8:2008
UNLESS SPECIFIED

TWIST = NA
FLATNESS = NA
STRAIGHTNESS = 1.50 M.M./MTR.
ANGULARITY = NA

INDO ALUSYS INDUSTRIES LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.		SAMPLE	PARTY NAME M/S METRO MULTI CLEAN			REF:- AS PER IOM DT. - 12.01.18		
				DRAWN	VIVEK YADAV	16.01.18	AREA	58.36 MM ²
				CHECKED	<i>[Signature]</i>		WEIGHT	0.158 KG/M.
001	(B)	Dim. 0.9 (+0.3/-0.1) was 1.0 ± 0.25		APPROVED	<i>[Signature]</i>	31/1/18	WT. RANGE	----- Kg/12
	(A)	$\phi 23$ WAS $\phi 22.70$	<i>[Signature]</i>	SCALE	2:1	DATE	ALLOY	6063-T6
	(REF.)	AS PER EMAIL DT.- 19.01.18	<i>[Signature]</i>	CRITICAL DIM.	*		MAL NO	16834
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	66.60	SEC.NO.	B-989
A4		REVISION			EXT.	73.30		