

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks					
1	Q52042	327.9X14.9X3.2 MM MISC SEC	6063T6	1000 MM	1000.00	306000.00		0.00	22856	20.37		0.00	PPC- 6063T6					
2	Q52043	117.9X14.9X1.5 MM MISC SEC	6063T6	3658 MM	250.00	25000.00		0.00	22856	4.00		0.00	PPC- 6063T6					
SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New		Die Life	SND Amount			Other Desc		Drawing Chrgs			Status
Stack Desc Die				Die Cost	Stack Desc Tool				TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)					
1	Q52042	238.95	59.20	10.25	1.50	20.37	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	20.00	355.77	the profile is wider but weight is less to accommodate on P6 minimum 3.20mm wall thickness
			59.20	P6	11.00	6063T6			15.00	305493							0.00	
DIA 580x320 THK			305493.00						0.00	1	1500	IS3965:1981	0.00					
2	Q52043	238.95	34.50	10.25	1.50	4.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	308.70	
			29.57	P7	0.00	6063T6			10.00	24670							0.00	
DIA 225x135 THK - SIMPLE			24670.00						0.00	1	600	IS3965:1981	0.00					

Routing Details

User	Date	Diff	Remarks
PARIMALA	07/05/2025 11:20		PPC- 6063T6
RVK	07/05/2025 22:36	11:16	
BN	07/05/2025 11:19	12:43	
RITIC	08/05/2025 13:07	01:47	ok
VJ	08/05/2025 20:29	07:22	OK