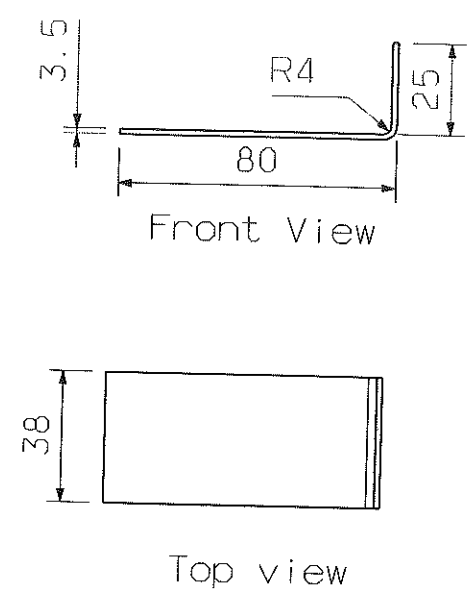


Machining Deviation as perclass to ISO 2768

Machining Deviation as per	Machining Deviations as per ISO 2768 m				SURFACE ROUGHNESS SYMBOLS / VALUES IN $\mu m R_a$				
	Over	Upto & Inc.	Tolerance	Symbol	Value	Symbol	Value	Symbol	Value
0.1m	6	30	$\pm 0.1 \pm 0.2$	N1.2	50	N6.3	16	N12.5	0.8
	120	400	$\pm 0.5 \pm 0.8$	N1.6	25	N10	6.3	N16	0.1
	1000	2000	$\pm 1.2 \pm 2$	N2	12.5	N12.5	10	N25	0.05
	2000	4000		N2.5	6.3	N16	8	N50	0.025

For other Roughness Symbols & Values See IS : 10719

Do not scale the drg Unless otherwise stated ① All dimns. in mm.
 If in doubt, Ask ② Drg drawn to first angle projection



001970

All Dimensions in mm

Material Description, Size, Spec. Std. No. EN AW-6014 AL EXTRUSION 3.5mm THK										
Classification of characteristic: ● Critical ▲ Key Instruction ● Major (None) Minor ● Applies to upper limit ● Applies to lower limit		08/09/23				DRAWING FOR COUPON FOR FDS-COACH PEEL				
This drawing is the sole limited. It should not be copied or communicated to any person without the written approval		Date	Mod No	S.No	Zone	Modification			Chkd	Appd
2023	SIGN	DATE				Fin mass in kg	Surface protection as per Std.			
DRN							Tol. as per std.			
CHKD							Replaces Drg. -----			
APPD							Reference Drg. No. -----			
Scale	1:2						Opp. Hand Drg. /Pt. No.			
Drg./Part Designation						Drg./Part No.				
SPECIMEN FDS COACH PEEL						2910 6320 85 12				