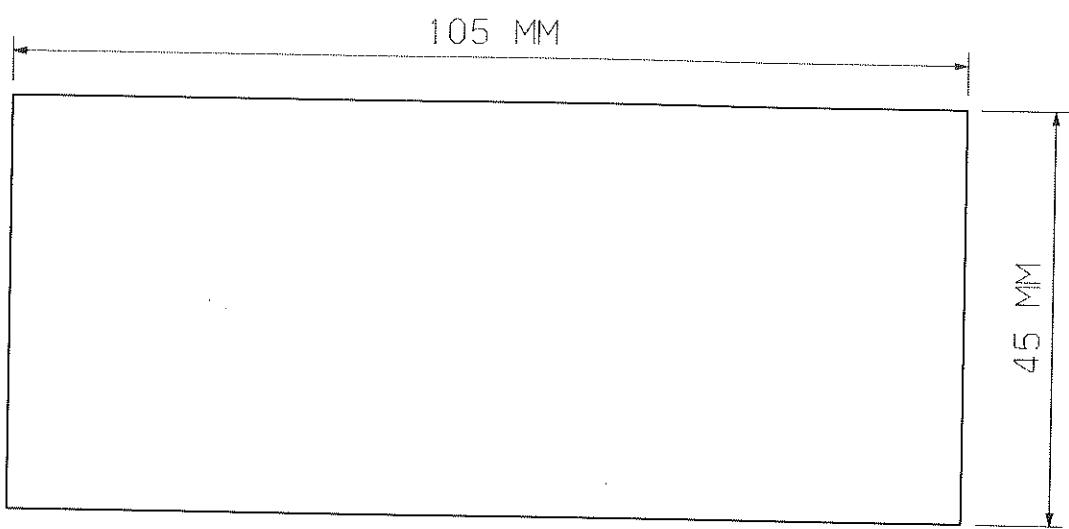


Machining Deviation as perclass to ISO 2768

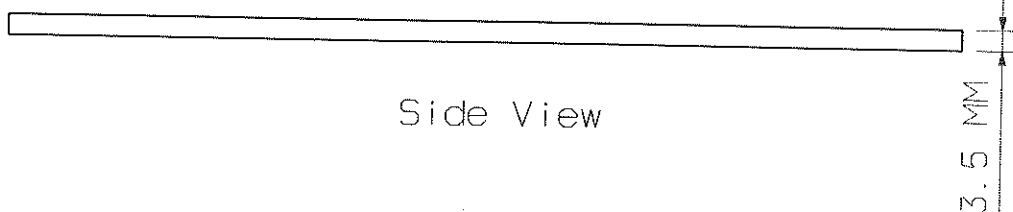
| Machining Deviations as per ISO 2768 m | SURFACE ROUGHNESS SYMBOLS / VALUES IN $\mu m Ra$ | | | | | |
|--|--|-----------|-----------|-----------|-----------|-----------|
| | Symbol | N1/ | N2/ | N3/ | N4/ | N5/ |
| Over | 1000 | 1200 | 1600 | 2000 | 2500 | 3200 |
| Up to & Inc. | 400 | 500 | 630 | 800 | 1000 | 1250 |
| Tolerance | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 | ± 1.2 |

Do not scale the drg Unless otherwise stated ① All dimns. in mm.
 If in doubt, Ask ② Drg drawn to first angle projection

| Nominal dim | Tolerances in μm |
|-------------|-----------------------|
| | |



Front view



Side View

Q01971

Material Description, Size, Spec, Std. No.
 EN AW-6014
 AL EXTRUSION 3.5mm THK

Classification of characteristic:
 ● Critical ▲ Key Instruction
 ① Major (None) Minor
 ● Applies to upper limit
 ● Applies to lower limit

| Date | Mod No | S. No | Zone | Modification | Chkd | Appd |
|----------|--------|-------|------|--------------------------------------|------|------|
| 08/09/23 | | | | DRAWING FOR COUPON FOR FDS-LAP SHEAR | | |

This drawing is the sole limited. It should not be copied or communicated to any person without the written approval

| | | | | |
|-----------------------|------|------|-------------------|----------------------------------|
| 2023 | SIGN | DATE | Fin mass in kg | Surface protection as per Std. - |
| DRN | | | | Tol. as per std. |
| CHKD | | | Product/Group No. | Replaces Drg. ----- |
| APPD | | | Scale 1:1 | Reference Drg. No. ----- |
| Drg./Part Designation | | | | Opp. Hand Drg./Pt. No. |

SPECIMEN FDS
 LAP SHEAR

2910 6320 85 06