

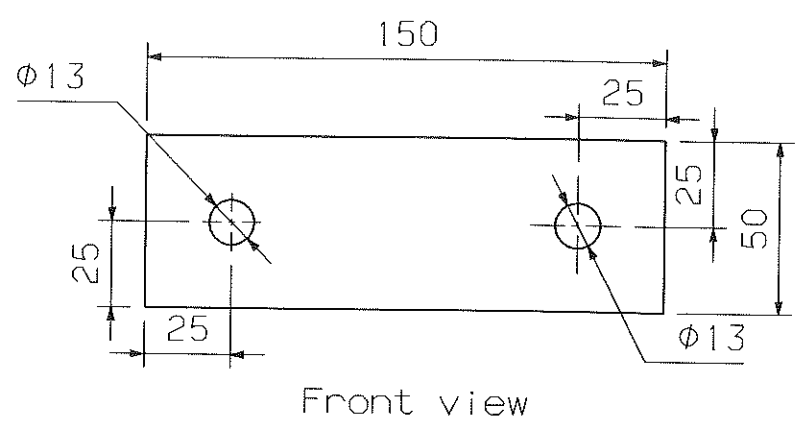
Machining Deviation as perclass to ISO 2768

D: m	Machining Deviations as per ISO 2768 m		SURFACE ROUGHNESS SYMBOLS / VALUES IN μm Ra					
	Over	Up to & Inc.	N12	N11	N10	N9	N8	N7
5	30	120	400	1000	2000	4000	50	25
6	30	120	400	1000	2000	4000	6.3	3.2
Tolerance	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 1.6	± 2.5

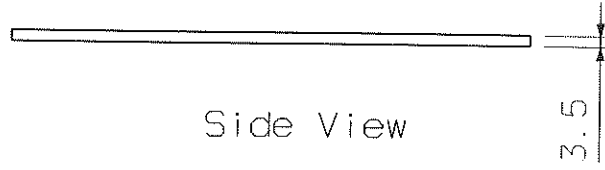
Do not scale the drg
If in doubt, Ask

Unless otherwise stated ① All dimns. in mm.
② Drg drawn to first angle projection

Nominal dim	Tolerances in μm



Front view



Side View

Q01972

All Dimensions in MM

Material Description, Size, Spec, Std. No.
EN AW-6014
AL EXTRUSION 3.5mm THK

Classification of characteristic:
 ● Critical ▲ Key Instruction
 ● Major (None) Minor
 ● Applies to upper limit
 ● Applies to lower limit

08/09/23 DRAWING FOR COUPON FOR FDS-CROSS TENSION

This drawing is the sole limited. It should not be copied or communicated to any person without the written approval	2023	SIGN	DATE	Fin mass in kg Surface protection as per Std. - Tol. as per std. Replaces Drg. ----- Reference Drg. No. ----- Opp. Hand Drg. /Pt. No. Drg. /Part No.
	DRN			
	CHKD			
	APPD			
	Scale	1:2		
Drg. /Part Designation SPECIMEN FDS CROSS TENSION				2910 6320 85 08 Sheet No of Sheets