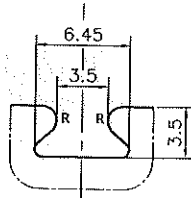
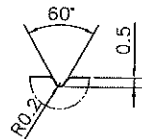


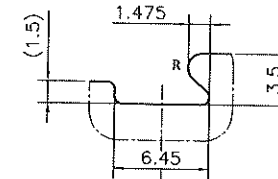
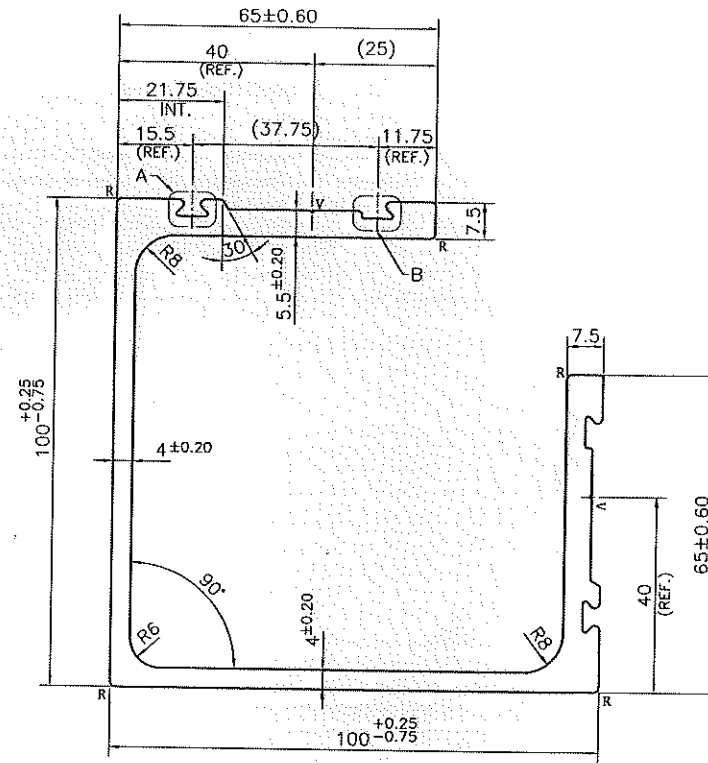
P-JAL-B-579-1



DETAIL A
SCALE 3:1



DETAIL V
SCALE 4:1



DETAIL B
SCALE 3:1



14 June 2024

NOTE:-
R= 1.0 RADIUS (11 PLACES)
V= 0.5x60° V-GROOVE (2 PLACES)

NOTE:-

- ☞ ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
- ☞ FE:- NOT MORE THAN 0.4%, MG:- 0.8 TO 1.2%
- ☞ HARDNESS :- 56HRB
- ☞ UTS :- 280 TO 300 MIN MPA
- ☞ SOME DIMENSIONS AND REFERENCES ARE DIFFERENT IN CAD & PDF DRAWING PLEASE CHECK ALL DIMENSIONS AND PLEASE SPECIFY IF THIS PROFILE MATCHES WITH OTHER PROFILES.

100x100x4

@ 01981

UNCONTROLLED COPY

- 1) THE WELDING LINE IN THE EXPOSED SURFACE OF PROFILE IS UNAVOIDABLE. 2) PLEASE SPECIFY IMPORTANT SIZES.
3) PLEASE SPECIFY IF THIS PROFILE MATCHES WITH OTHER PROFILES. 4) PLEASE SPECIFY EXPOSED SURFACE. OTHER WISE CONSIDERED AS NO EXPOSED SURFACE. 5) FINISH :- MILL FINISH / ANODIZING / POWDER COATING

- 1. STRAIGHTNESS= 1.0mm/M
- 2. TWIST= 1.0mm/M
- 3. ANGULARITY= ±1'
- 4. FLATNESS= ±0.5mm

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BHIWADI-301019 (INDIA)		NAME	DATE
			DRAWN	ASHUTOSH
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER EN 12020-2, UNLESS OTHERWISE SPECIFIED			CHECKED	
PARTY'S NAME: KNEST MANUFACTURERS LLP, PUNE			APPROVED	
PARTY'S DRAWING No. AS PER DRAWING			SCALE	1:1
ALLOY & TEMPER: 6061 T6 PRODUCT CODE:-029 HSN CODE:- 76042990			AREA mm ²	1548.977
DESCRIPTION: FORM WORK SECTION- 100 IC			PERIMETER mm.	666.56
			WEIGHT kg/m	4.182
			DRAWING No.	SECTION No.
			P-JAL-B-579-1	--