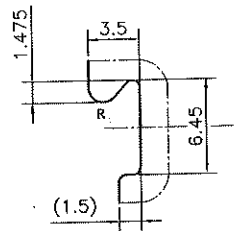
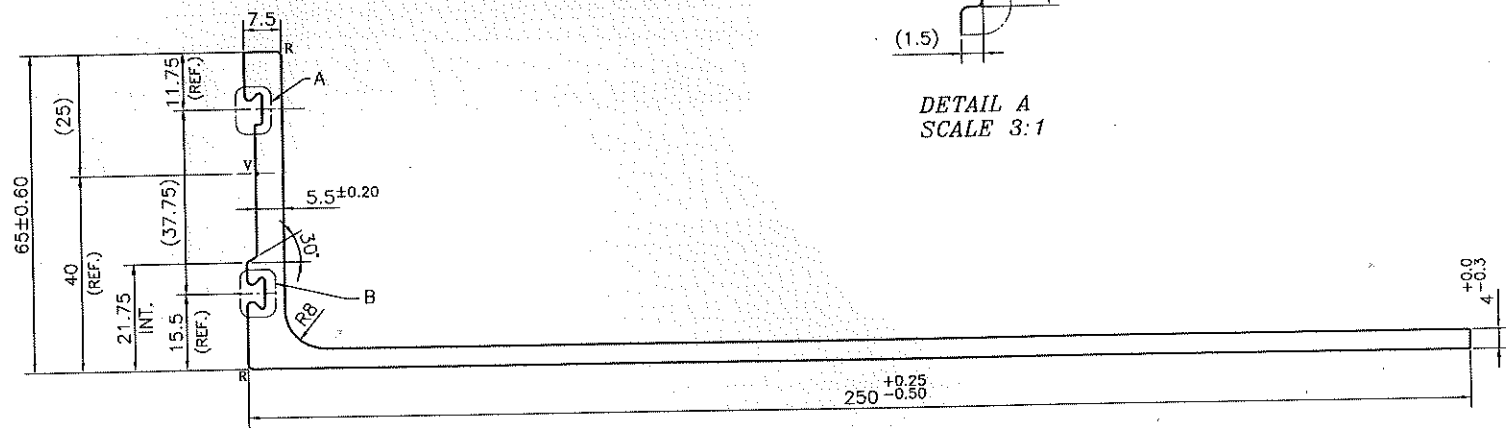
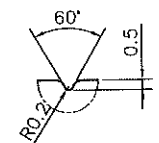


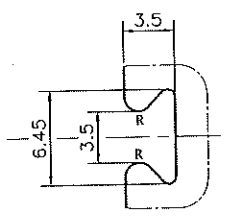
P-JAL-B-584-1



DETAIL A
SCALE 3:1



DETAIL V
SCALE 4:1



DETAIL B
SCALE 3:1

NOTE:-

- ☞ ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
- ☞ FE:- NOT MORE THAN 0.4%, MG:- 0.8 TO 1.2%
- ☞ HARDNESS :- 56HRB
- ☞ UTS :- 280 TO 300 MIN MPA
- ☞ SOME DIMENSIONS AND REFERENCES ARE DIFFERENT IN CAD & PDF DRAWING PLEASE CHECK ALL DIMENSIONS AND PLEASE SPECIFY IF THIS PROFILE MATCHES WITH OTHER PROFILES.

NOTE:-

- R= 1.0 RADIUS (5 PLACES)
- V= 0.5x60° V-GROOVE (1 PLACE)

- 1. STRAIGHTNESS= 1.0mm/M
- 2. TWIST= 1.0mm/M
- 3. ANGULARITY= ±1'
- 4. FLATNESS= ±0.50mm



250x65x4
Q01986

UNCONTROLLED COPY

1) THE WELDING LINE IN THE EXPOSED SURFACE OF PROFILE IS UNAVOIDABLE. 2) PLEASE SPECIFY IMPORTANT SIZES
3) PLEASE SPECIFY IF THIS PROFILE MATCHES WITH OTHER PROFILES. 4) PLEASE SPECIFY EXPOSED SURFACE. OTHER WISE CONSIDERED AS NO EXPOSED SURFACE. 5) FINISH :- MILL FINISH / ANODIZING / POWDER COATING

JINDAL		JINDAL ALUMINIUM LTD.		NAME	DATE
SYMBOL OF QUALITY AN ISO 9001 COMPANY		BHIWADI-301019 (INDIA)		DRAWN ASHUTOSH	11-06-2024
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER EN 12020-2 , UNLESS OTHERWISE SPECIFIED		CHECKED		APPROVED	
PARTY'S NAME		KNEST MANUFACTURERS LLP, PUNE		SCALE	1:1
PARTY'S DRAWING No.		AS PER DRAWING		AREA mm ²	1378.616
ALLOY & TEMPER		6061 T6		PERIMETER mm.	642.33
DESCRIPTION		FORM WORK SECTION- 250 L PROFILE		WEIGHT kg/m	3.722
PRODUCT CODE:-029		HSN CODE:- 76042990		DRAWING No.	SECTION No.
				P-JAL-B-584-1	-