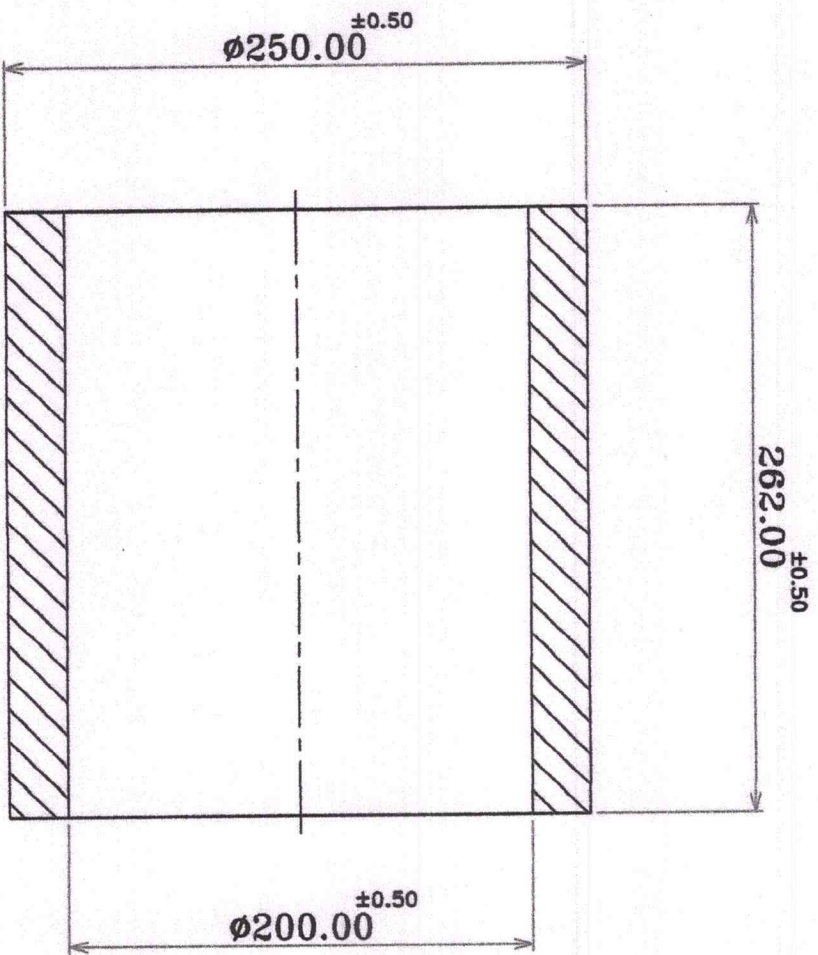
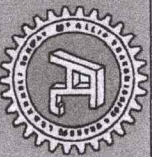
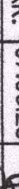
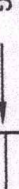


OPERATION SHEET		PART NO.	PART NAME		NEXT OPTN.	OP. NO.	DOCUMENT NO.
		4123-1710491-C00-B2-05	Ring Gear 76x72T		---	10	F-QA-24
M/C NAME	OPERATION	MATERIAL		JIGS & FIXTURE NO.	REVISION NO.		
--	Pipe Cutting	ALUMINIUM		--	00		



CONTROLLED COPY
 Issued on... 07/06/2025
 By... Jyoti



Allied Transmission & Gears(p) Ltd. (PROCESS & PRODUCT DESIGN DEPT.)																			
	SIGN.	DATE	APPROVED BY.	◇ C CRITICAL															
DRN.	JYOTI	07.06.25																	
CHD.	ROHITKR.	07.06.25																	
APP.	AJAYMALIK	07.06.25																	
				LOCATION															
				RESTING															
				CLAMP															
					MOD.														
					DATE														
					SIGN.														