

S.I. No.	Section	Description	Alloy	Length		Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route	Remarks
1	Q03029	38.1X38.1X5 MM SQUARE TUBE WITH CORNER RADIUS 2.5 MM	6061T6	3658	MM	250.00	64000.00			10053	5.26			PPC-6061T6	

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount		Other Desc			Drawing Chrgs		Status	
Stack Desc Die				Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)					
1	Q03029	264.95	70.30	10.25	5.00	5.26	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	18.00	379.26	TO USE kbo-073
				70.30	BP2	0.00	6061T6	12.00		63139					0.00			
DIA 300x165 THICK				63139.00					0.00	2	600	BSEN-755-9	0.00					

Routing Details

User	Date	Diff	Remarks
VSR	03/02/2025 17:09		PPC-6061T6
SKS	04/02/2025 10:55	17:46	
JNR	04/02/2025 10:58	00:02	OK
SSG	03/02/2025 17:09	06:10	
PK	04/02/2025 17:20	00:10	ok
RITIC	05/02/2025 10:50	17:30	OK