

S.I.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q00991	71.8X30X1.9 MM MISC SEC	6005T6	3658 MM	500.00	0.00			10010	8.24		.	
2	Q00992	72X50.3X2 MM MISC SEC	6005T6	3658 MM	500.00	0.00			10055	8.24		.	
3	Q00993	65X45X1.9 MM MISC SEC	6005T6	3658 MM	500.00	0.00			10083	7.32		.	
4	Q00994	100X70.2X3 MM MISC SEC	6005T6	3658 MM	500.00	0.00			10202	7.31		.	
5	Q00995	85.5X19.3X1.4 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10061	5.40		.	
6	Q00996	30X18X1.4 MM MISC SEC	6005T6	3658 MM	500.00	0.00			10058	5.72		.	
7	Q00997	150X70X3 MM MISC SEC	6005T6	3658 MM	500.00	0.00			10107	7.58		.	

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount		Other Desc			Drawing Chrgs		Status	
Stack Desc Die				Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)					
1	Q00991	213.95	55.80	10.25	1.50	8.24	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	20.00	315.24	DIE DIA 250X165 THICK OLD BOLSTER NO IBO-101 OLD SUB BOLSTER NO -ISBO-025
			46.50	BP4	0.00	6005T6	6063T6	8.00		65932						0.00		
			65932.00					0.00	1		500	BSEN-755-9		0.00				
2	Q00992	213.95	55.80	10.25	1.50	8.24	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	20.00	315.24	DIE DIA 250X165 THICK OLD BOLSTER NO IBO-101 OLD SUB BOLSTER NO ISBO-025
			0.00	BP4	0.00	6005T6	6063T6	8.00		65932						0.00		
			65932.00					0.00	1		500	BSEN-755-9		0.00				
3	Q00993	213.95	53.80	10.25	4.00	7.32	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	20.00	314.82	DIE DIA 225X135 THK NEW BOLSTER DIA 250X100 THK OLD SUB BOLSTER NO ASBO-022
			0.00	BP1	0.00	6005T6		8.00		58527						0.00		
			34527.00					24000.00	1		300	BSEN-755-9		0.00				
4	Q00994	213.95	69.75	10.25	4.00	7.31	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	16.00	326.76	DIE DIA 250X165 THK NEW BOLSTER DIA 250X100 THK OLD SUB BOLSTER NO ISBO-025
			69.75	BP4	0.00	6005T6		10.00		73064						0.00		
			49064.00					24000.00	1		400	BSEN-755-9		0.00				
5	Q00995	213.95	33.80	10.25	1.50	5.40	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	16.00	286.40	DIE DIA 203.2X135 THK OLD BOLSTER NO HBO-064 OLD SUB BOLSTER NO HSBO-006
			0.00	BP3	0.00	6063T6		6.00		32397						0.00		
			32397.00					0.00	1		300	BSEN-755-9		0.00				
6	Q00996	213.95	53.80	10.25	4.00	5.72	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	20.00	313.22	DIE DIA 225X135 THK OLD BOLSTER NO ABO-110 OLD SUB BOLSTER NO ASBO-022
			0.00	BP1	0.00	6005T6		6.00		34327						0.00		
			34327.00					0.00	4		300	BSEN-755-9		0.00				
7	Q00997	213.95	52.73	10.25	4.00	7.58	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	20.00	314.00	DIE DIA 279X165 THK NEW BOLSTER DIA 350X125 THK OLD BOLSTER NO KSBO-002
			52.73	BP2	0.00	6005T6		15.00		113646						0.00		
			58646.00					55000.00	1		600	BSEN-755-9		0.00				

Routing Details

User	Date		Diff	Remarks
VSR	07/10/2023	8:26		.
SKS	10/10/2023	9:37	01:10	Q00991&Q00992-ALLOY6063T6-OK
JNR	10/10/2023	11:05	01:28	ok, Q991 and Q992 alloy will be 6063T6 only
RITIC	10/10/2023	16:51	05:46	ok
VSR	07/10/2023	8:26	15:34	