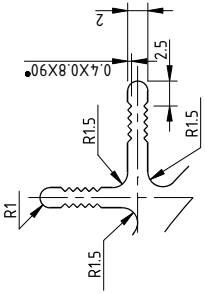
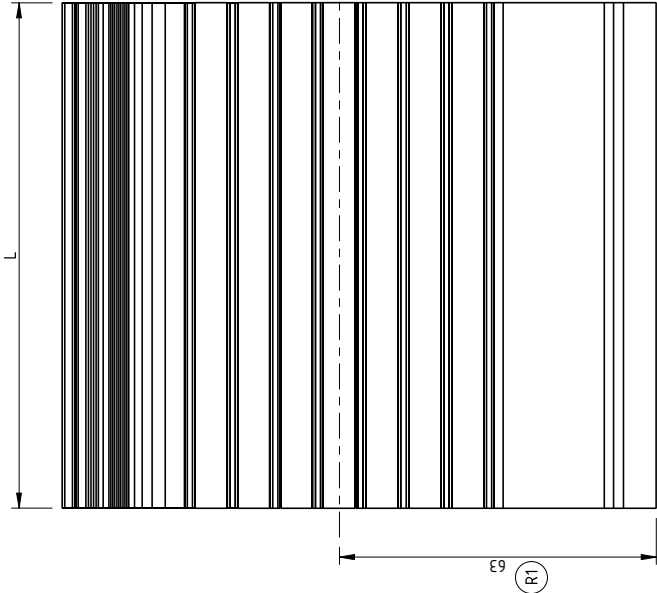
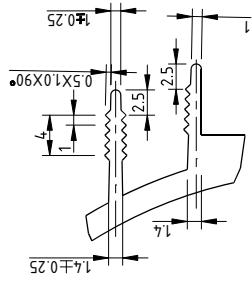


Do not scale the drawing unless otherwise specified.
Remove burrs & sharp corners unless permitted.



DETAIL A
SCALE 2:1

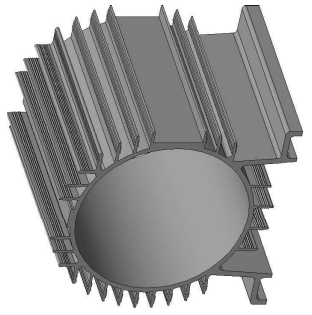
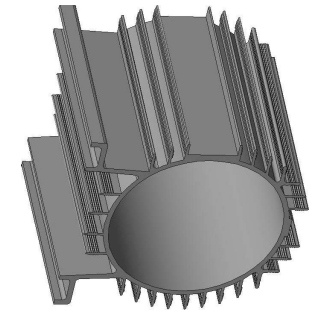


DETAIL B
SCALE 2:1

- NOTE:
- CUT TO LENGTH TAPER SHOULD BE LESS THEN 0.5 MM
 - BORE OVALITY SHOULD BE LESS THEN 0.2 MM.
 - TWIST=1/4" / 300mm
 - FLATNESS = WIDTHX0.005 MM
 - STRAIGHTNESS = 15 MM/MTR
 - UNSPECIFIED CORNER RADIIUS : 0.40 MM
 - SHOULD BE ENSURE HOUSING 100% MANOREL PASSING
 - CUT TO LENGTH SHOULD BE MAINTAIN IN MEAN SIDE.

Q03628

S NO	*SAP CODE	MODEL / HP	CUT TO LENGTH L +15/-0	NET WEIGHT (Kg)
1	CALCMDX015	ZINNA2 / 0.5 HP	100.500	0.41



GENERAL TOLERANCES WHERE NOT SPECIFIED AS PER ISO 8062-3: 2007(IE) (DCTG-4)									
NOMINAL DIM (mm)	0-10	10-16	16-25	25-40	40-63	63-100	100-160	160-250	250-400-430
TOL	0.26	0.28	0.3	0.32	0.36	0.4	0.44	0.5	0.56

R3		DIM. Ø88.5±0.6 WAS 3.75 WAS 3.5	20/12/2021	MUKESH	GAURAV	A. AKOLE
R2		TOL. TABLE ADDED, WEIGHT ADDED	04/10/2021	MUKESH	GAURAV	A. AKOLE
REV. NO.	ECN.NO.	AMENDMENTS	DATE	DRN	CHKD.	APPD.
		MATERIAL\GRADE\SPEC :				
		AL Alloy: 6063-T6				
		ISO 6362-2 : 2004				
		PROJECTION	SCALE: 1:1	GROSS WT. :	*** Kg	NET WT. :
				SURFACE AREA :		
				FINISH/COLOR :		PARENT ASSLY. :
				DEV DRG NO :HP_HSG_EXT_0465	QTY/ASSY :	STATE : Approved
				PROJECT: EXTRUDED HOUSING RAW		
				SUPERSEDES:	DRG. NO. : *	REFER TABLE
				TITLE : EXTRUDED MOTOR HOUSING PROFILE -63 FR	REV. NO. R3	ISSUE NO. 01
					SHEET 1/1	FORMAT : A3



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