



SCALE 1:1

Hettich India Pvt. Ltd - Indore
Control Copy *Crall*

SCALE 2:1

NOTE :-

- # ALL DIMENSIONS ARE IN MM.
- # UNSPECIFIED RADIUS R0.35 MM
- # COUSTOMER TO CHECK ALL DATA BEFORE APPROVAL
- # TWIST & STRAIGHTNESS - 1.70 MM/M
- # FLATNESS - As per standard

MM	TOLERANC
<1	±0,1
>1-2	±0,12
>2-3	±0,14
>3-4	±0,16
>4-6	±0,18
>6-12	±0,2
>12-19	±0,23
>19-25	±0,25
>25-38	±0,3
>38-50	±0,36
>50-100	±0,61
>100-150	±0,86
>150-200	±1,12
>200-250	±1,37

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Weight kg/m	0.3678	Alloy	AL-6063	Date	Name	Ind.	VS	Revision			
Aera Sq. mm	136.25	Temper	T6/T5	XX.XX.XXXX	XXXXXX	XX	XX	.			
Perimeter	106.02	Hradness	60-70	XX.XX.XXXX	XXXXXX	XX	XX	.			
	UNSPECIFIED TOLERANCE AS PER IS-3965 -1981			DIN A4	Date	Name	Material :- Aluminium				
	XX X XX Control number according to HWN 0102			Detail.	11-10-2020	Pankaj Sagore	Finish :- Anodizing				
	In case of change check			Aprov.	-----	Ganesh Rath	Description :-				
				Scale	Proj.	State	Al. Edge Profile 3000 MM Anodizing - Finish for Wall Cabinet				
Hettich India Pvt. Ltd. Pithampur		Section no.	1012	Develop.-No.		Type		Hettich Ref. Product code	921283100	Rev.	Sheet
				X XXXXXX XXXX XX XX		xxxx		Fetory SAP Code	928351700	0	X OF XX
						x		Customer Name	HETTICH		