



MM	TOLERANCE
<1	±0,1
>1-2	±0,12
>2-3	±0,14
>3-4	±0,16
>4-6	±0,18
>6-12	±0,2
>12-19	±0,23
>19-25	±0,25
>25-38	±0,3
>38-50	±0,36
>50-100	±0,61
>100-150	±0,86
>150-200	±1,12
>200-250	+1,37

NOTE :-

- # ALL DIMENSIONS ARE IN MM.
- # UNSPECIFIED RADIUS R0.30 MM
- # UNSPECIFIED TOLERANCE AS PER IS-3965 -1981
- # COUSTOMER TO CHECK ALL DATA BEFORE APPROVAL
- # TWIST & STRAIGHTNESS - 1.70 MM/M & 1.70 MM/M
- # FLATNESS - ± 1.00 MM
- # EXPOSED SURFACE SHALL BE FREE OF SCRATCHES AND OR ANY VISUAL DEFECTS

Scale 1:1

**Hettich India Pvt. Ltd - Indore**  
 Control Copy *[Signature]*

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Weight kg /m	0.2135	Alloy	AL-6063	Date	Name	Aprov.	Revision
Aera Sq. mm	79.08	Temper	T6 /T5	13-10-2020	PANKAJ	Ganesh Rath	DIMENSION CHANGE
Perimeter	157.35	Hradness	60-70	xx.xx.xxxx	xxxxxxx		



Scale 1:1

	ISO 16016 <b>Spec. applicable</b>		DIN A4	Date	Name	Material :- Aluminum 6063
	XX X XX Control number according to HWN 0102		Detail.	24-06-2020	Pankaj Sagore	Finish :- Anodizing
	In case of change check		Aprov.	-----	Ganesh Rath	Description :- SL 16 PROFILE
			Scale	Proj.	State	
Hettich India Pvt. Ltd. Pithampur		Section no. HIN-1020-01		Develop.-No.		Type
		xxxx x		Hettich Ref. Product .code Factory SAP Code Customer Name		923941100 938884700 Hettich
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