


SCALE 1:1

Hettich India Pvt. Ltd - Indore  
Control Copy

NOTE :-

- # ALL DIMENSIONS ARE IN MM.
- # UNSPECIFIED RADIUS R0.30 MM
- # COUSTOMER TO CHECK ALL DATA BEFORE APPROVAL
- # TWIST & STRAIGHTNESS - 1.70 MM/M
- # FLATNESS - As per standard

MM	TOLERANC
<1	±0,1
>1-2	±0,12
>2-3	±0,14
>3-4	±0,16
>4-6	±0,18
>6-12	±0,2
>12-19	±0,23
>19-25	±0,25
>25-38	±0,3
>38-50	±0,36
>50-100	±0,61
>100-150	±0,86
>150-200	±1,12
>200-250	±1,37

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Weight kg /m	0.3055	Alloy	AL-6063	Date	Name	Ind.	VS	Revision						
Aera Sq. mm	113.15	Temper	T6/T5	xx.xx.xxxx	xxxxxx	xx	xx							
Perimeter	204.40	Hradness	60 -70	xx.xx.xxxx	xxxxxx	xx	xx							
	UNSPECIFIED TOLERANCE AS PER IS-3965 -1981			DIN A4	Date	Name	Material :- Aluminium							
	XX X XX Control number according to HWN 0102			Detail.	25-06-2020	Pankaj Sagore	Finish :- Anodizing							
	In case of change check			Aprov.	-----	Ganesh Rath	Description :-							
				Scale	Proj.	State	Gola Profile L Type 3000 mm SA finish							
Hettich India Pvt. Ltd. Pitthampur		Section no.	1005	Develop.-No.	X xxxxxxx	xxxx	xx	Type	Hettich Ref. Product_code	921282801	Rev.	0	Sheet	X of XX
								Factory SAP Code	921282801					
								Customer Name	HETTICH					