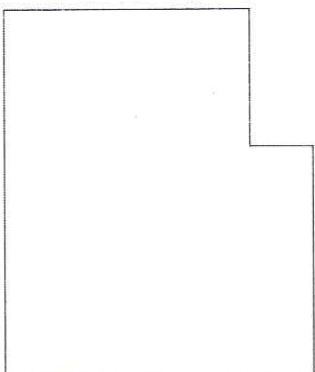
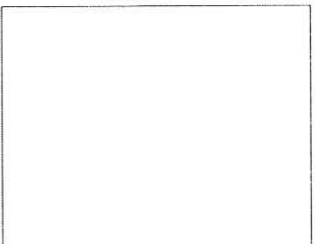


PART NUMBER  
199210180

REV. NEL DUBRIO CHIEDERE!  
\*1 LETTO: HAVI DUBBITO, ASKI

PAY ATTENTION!  
VISIBLE FACES FREE  
FROM AESTHETIC DEFECTS



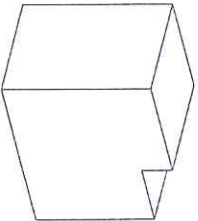
- 1) MATERIAL  
Aluminium, EN-AL-6062 T5  
Damage failure limit: 290 MPa  
Yield stress: 275, 250 MPa  
Elongation: 12, 10 %  
Chemical composition:  
Cu: 0.10 max  
Mn: 0.40-1.0  
Mg: 0.80-1.20  
Si: 0.10-0.20  
Fe: 0.50 max  
Zn: 0.20 max  
Ti: 0.10 max  
Cr: 0.25 max

- 2) TREATMENT  
None
- 3) GENERAL REQUIREMENTS  
Part to be accurately die-cast  
Unspecified tolerances:  
Acc. to EN 755-9 G-III
- 4) DON'T GUESS! VERTICAL MENTIONED SPECIFICATION OR SUPPLIER'S DRAWING

SURFACE TEXTURE PER ISO 21920 IN µm

DRAFT INFO ONLY DRAWING

266931



SCALE 1:2

ALL DIMENSIONS ARE METRIC. ALL UNITS ARE IN MM.

PROVIDE THE FOLLOWING INFORMATION TO THE SUPPLIER:

DATE: 2022/04/03  
PART NUMBER: 199210180  
DESCRIPTION: ER VALVOLE  
MATERIAL: ALUMINIO  
PROCESS: ESTRUSIONE  
FINISH: ANODIZATO  
TOLERANCES: ACC. A EN 755-9 G-III

1	2023/03/20	RELEASED TO INFO ONLY REV.1	CON. REV.	SCALE	ENG.	DESIGN	APPROVED	PROCESS	REVISION	MATERIAL RELEASED TO:	DESCRIPTION	PART NUMBER
A3	1:1	OPW	---	---	---	---	---	---	---	G.F. INFORMATION ONLY 1.82	CORPO VALVOLE ESTRUSO EXTRUDED VALVE BLOCK	199210180

METRIC mm 100

ER Automotives Ltd.

REV. SHEET  
\*1 OF 1