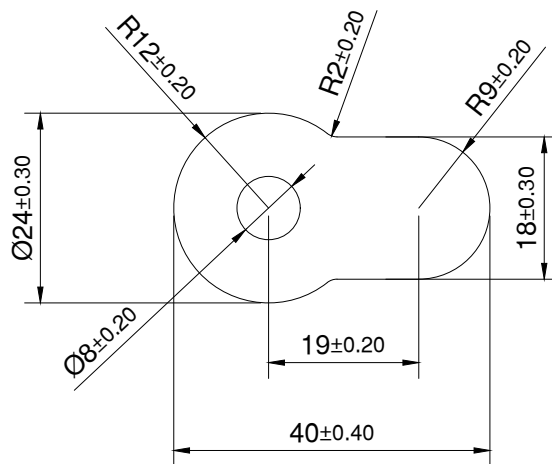


CUSTOMER :- KAMAL
ENQUIRY NO :- CE-503-24

STD TOLERANCE AS PER EN 755-9

Q03641



----- Primary Exposed / visible surface.

NO Exposed Surface

REVISIONS:-

NOTES: CORNERS MAY HAVE A RADIUS OF 0.30MM MAX IF NOT SPECIFIED FOR PROFILES
CORNERS MAY HAVE A RADIUS OF 0.80MM MAX IF NOT SPECIFIED FOR FLAT AND SQUARE BARS
STANDARD TOLERANCE - EN 755-9
ALL DIMENSIONS ARE IN mm

TYP = TYPICAL, IP = INTERSECTION POINT
© = CRITICAL DIMENSION, ◇ = FIT/ FUNCTIONS
() - BRACKET DIMENSIONS ARE ONLY FOR REFERENCE
SHADE LINES MAY APPEAR ON PROFILE SURFACE

OLD REF UNIT WISE
SECTION NO

ALUPURAM SEC NO: --
KUPPAM SEC NO : --
SILVASSA SEC NO : --
RENUKOOT SEC NO: --

HINDALCO INDUSTRIES LTD

Central Die Shop, Khanvel
Silvassa - 396230
Dadra and Nagar Haveli



NOTE : DUE TO THE EXTRUSION PROCESS THERE WILL BE LIGHT HANDLING MARKS ON
THE RUNOUT SURFACES WHICH WILL NOT BE GROUNDS FOR REJECTIONS



AREA mm^2	677.914	DIE CATEGORY	Exclusive	SURFACE : CLASS	--	APPROVED	
PERIMETER mm	130.46	END USE CODE	--	DIE ORDER NO	--	CUSTOMER REF NO :-	
EXTERNAL PERIMETER mm	105.33	SCALE	1:1	TYPE OF PROFILE HOLLOW/SOLID SH/S/SB	H		
WEIGHT: kg/m	1.830	THICKNESS MAX mm	--	END SEGMENT	IM	ENQUIRY CAD NO :- CE-503-24-003	
WEIGHT RANGE:kg/m	--	THICKNESS MIN mm	--	PRODUCT	--	SECTION NO: 102502	
DIE FACTOR	71	IDEAL CONTAINER	8"	END APPLICATION	--		
CCD mm	55	ALLOY	6351-T6	DATE	06-06-2024		
LENGTH OF EXPOSED SURFACE mm	--	DIE DIFFICULTY RATINGS	2	DRAWN	RAVIKANTH.D		