

SS Drawings Die cost and Counter Drawings

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Fri 28-Jun-24 12:09 PM

To: Vipeel Rambhal <vipeel.rambhal@jindalaluminium.com>

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📎 1 attachments (913 KB)

SS Drawings.pdf;

Dear Vipeel ,

Kindly Provide me Die cost and counter Drawings for SS Aluminium

1. Thickness - 3.80 mm (Minimum) - 4.00 mm (maximum) only client can accept material for between this only accordingly kindly plan.
2. Tensile Strength MPA - 280 Min
3. 0.2% Proof Stress MPA - 235 Min
4. Percentage Elongation (Min) - 7.0 Min
5. Hardness HV-5kg - 88-103
6. Flatness - 90 degree
7. Vicker Hardness (min) - 120
8. Brinell Hardness (min) - 95
9. Alloy and Temper - 6061 T6
10. Mill Finish

For Sections

1. G101619
2. G101620
3. G101621

Mr. Pratheesh and me met with this client. Pratheesh Ji kindly advice on thickness We are facing issue on this.

Our other Client also want same thickness like

1. Winntus
2. S3AFS Aluminium
3. Unimax
4. Mahadev Aluminium

Warm Regards

Himanshu Dhall

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