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MADE ON COMPUTER CLASSIFICATION OF CHARACTERISTICS IF IN DOUBT, PL. ASK REV. NO 03 CRITICAL DO NOT SCALE DRAWING MAJOR APPROVED FOR ▲ KEY INSTRUCTION DEVELOPMENT **PRODUCTION** Q03658 240t03 R5.00 ① 52.20±0.5 (27.50) 3 2 Ø49.8^{+0.2} R5.00 (6.0)1<u>4.4</u> ○53.70±0.5 R3 (28.9)R2 (x8) R0.5 (x2) 2<u>24.0±0.3</u> NOTE:-1. EXTRUSION SHOULD BE FREE FROM BURR, DENT & ANY OTHER DEFECTS. <u>/</u>3\ $\phi 49.8^{+0.2}_{-0.3}$, 24 ± 0.3 WAS $\phi 49.60\sim\phi 50$, 24 ± 0.4 15.04.23 $\sqrt{2}$ Ø49.60~Ø50.0,24±0.4 WAS Ø49.40~Ø50,24±0.3 28.02.23 <u>/</u>1\ AL-6061-T6/AL-6082-T6 WAS AL6026-T6 21.02.23 REV.No. **DESCRIPTION** REF./ECN DATE DRN. CHD. APPD. **MATERIAL** NOTES :-05.12.22 ALL DIMENSIONS ARE IN MM. AL-6061-T6/AL-6082-T6REMOVE BURRS & SHARP EDGES. TOLERANCES UNLESS STATED AS PER IS:2102 PART 1 MEDIUM PART FOR SCALE 1:1 SQT FINISH :-**DESCRIPTION** DRG. NO. **CLH GASEOUS FUEL** ZOAL-LC-8441 APPLICATIONS PVT.LTD CENTRAL BODY EXTRUSION_29 1 of 1 SHEET Α4