

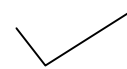
CLASSIFICATION OF CHARACTERISTICS	
●	CRITICAL
◐	MAJOR
▲	KEY INSTRUCTION

REV. 02

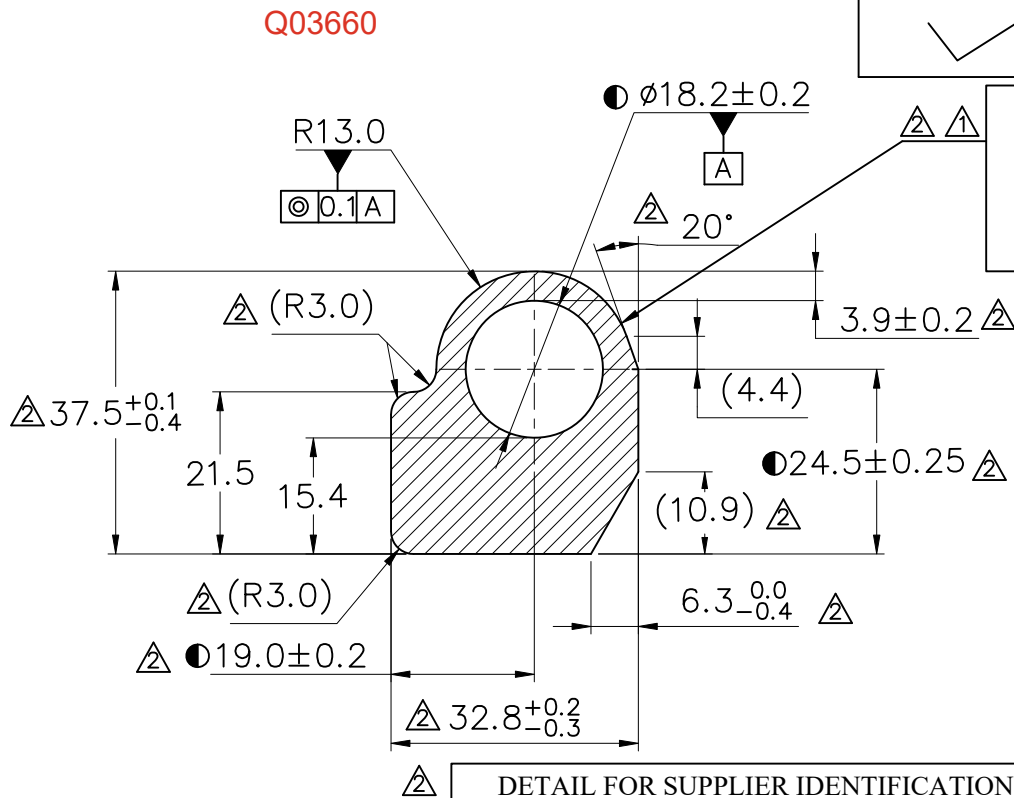
IF IN DOUBT, PL. ASK
DO NOT SCALE DRAWING

APPROVED FOR

DEVELOPMENT PRODUCTION



SUPPLIER
IDENTIFICATION
MARKING ON
THIS SURFACES
EXAMPLE : C-A1



DETAIL FOR SUPPLIER IDENTIFICATION MARKING:-

- C : FIRST LETTER OF SUPPLIER NAME IN BLOCK LETTER
A : MONTH OF MANUFACTURE.
A= JANUARY. G= JULY.
B= FEBRUARY. H= AUGUST.
C= MARCH. I=SEPTEMBER
D= APRIL. J=OCTOBER.
E= MAY. K= NOVEMBER.
F= JUNE. L= DECEMBER.
1 : YEAR OF MANUFACTURE.
i.e.1=2021, 2=2022, 0= 2030.

NOTE:-

1. ALLOWABLE FLATNESS & BENDING THROUGH OUT LENGTH IS 0.6.
2. CUTTING LENGTH: 683.0+5.0/-0.0.
3. SUPPLIER IDENTIFICATION MARKING : X-XX (TO BE PLACED AT THE SAME POSITION AS SHOWN IN DRAWING BY LASER MARKING OR PUNCHING.
4. SUPPLIER IDENTIFICATION MARKING TEXT HEIGHT : 3 mm.
5. PART SHOULD BE FREE FROM CRACK, PIN HOLES, POROSITY & ANY OTHER VISUAL DEFECTS.

▲	DIM. 32.8±0.2 WAS 31.2±0.1, 37.5±0.1 WAS 37.5±0.1, 19.0±0.2 WAS 18.2±0.2, 24.5±0.25 WAS 24.5±0.2, (R3.0) WAS R5.0, ANGLE 20° ADDED, 3.9±0.2 WAS 3.9, CH. 8X4.6 CHANGED TO (10.9)X6.3±0.4, (R3.0) WAS R3.0 & SUPPLIER IDENTIFICATION MARKING UPDATED, NOTES & DETAILS ADDED.	D-706	25.07.23			
▲	SUPPLIER IDENTIFICATION MARKING ADDED	D-562	11.02.23			
REV.No.	DESCRIPTION	REF./ECN	DATE	DRN.	CHD.	APPD.
NOTES :- ALL DIMENSIONS ARE IN MM. REMOVE BURRS & SHARP EDGES. TOLERANCES UNLESS STATED AS PER..IS:2102...(PART..1)...MEDIUM FINISH :-		MATERIAL ● EXTRUDED ALUMINIUM 6061 T6		01.12.21		
		PART FOR SQT		SCALE :NTS		
CLH GASEOUS FUEL APPLICATIONS PVT.LTD.		DESCRIPTION 694 RAIL EXTRUSION		DRG. NO. ZOAL-LC-7610 SHEET 1 OF 1		