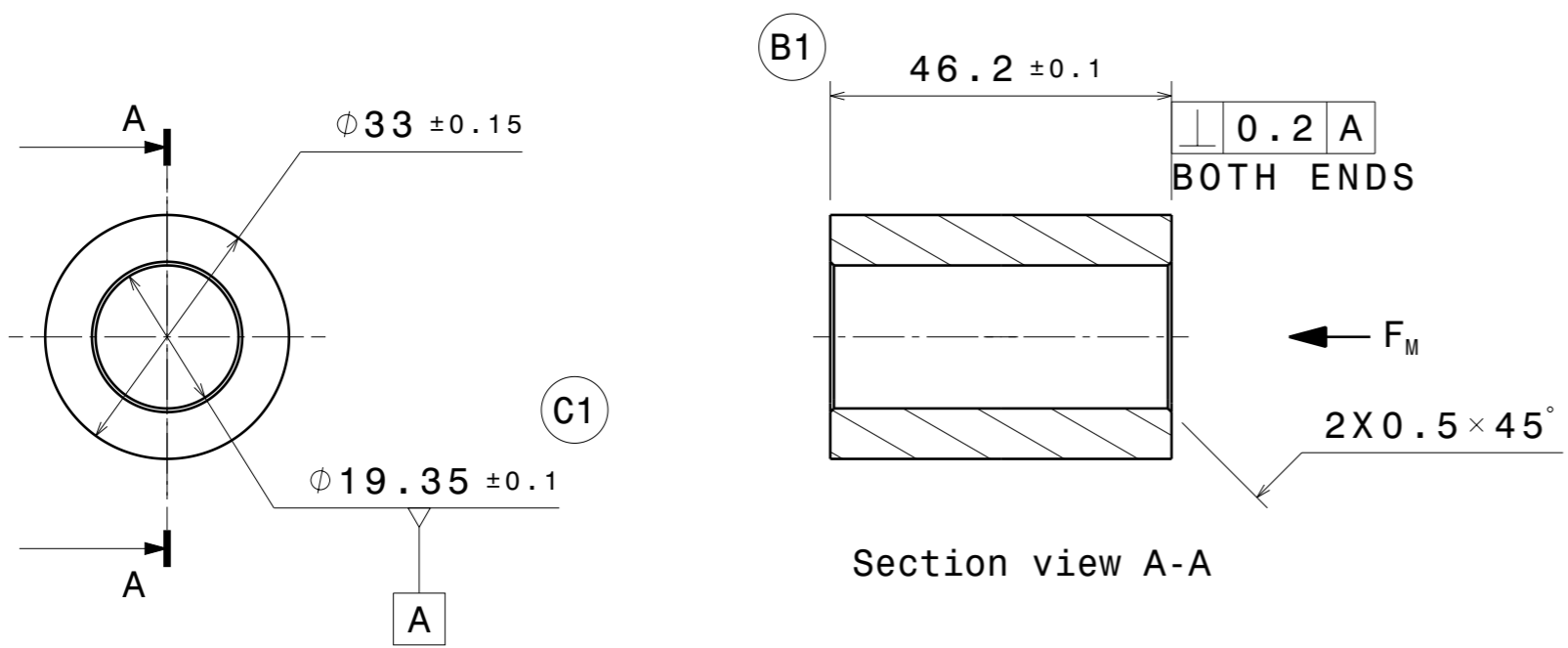


VER	PLS	DESCRIPTION	CHD BY	DATE	APD BY	ECR
A	-	INITIAL RELEASE				1004
B	1	1. WAS 46.3 ±0.15	RPC	23NOV22	MJR	1082
C	1	1. WAS Ø19.1 ±0.1	RPC	09JAN23	MJR	1118



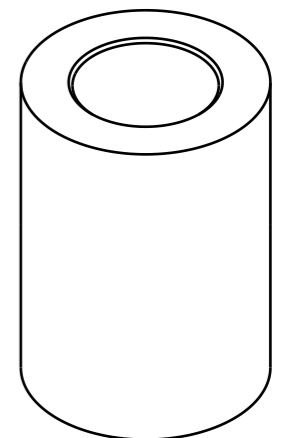
MATERIAL: 6082-T6 MIN YIELD 260 MPA

CRUSH TEST REQUIRED 6PCS RANDOMLY SELECTED FROM EVERY BATCH OF INCOMING PARTS

CRUSH TEST:
 Fi=65kN FM=130kN (FM=MAXIMUM CLAMP LOAD)
 1) APPLY AN AXIAL LOAD OF "Fi" kN, AT A RATE OF 2mm/min. THIS CONDITION INDICATES ZERO DEFLECTION
 2) CONTINUE WITH THE APPLICATION OF THE AXIAL LOAD AT A RATE OF 2mm/min UNTIL "FM" kN IS ACHIVED
 3) RELEASE LOAD AT 2mm/min UNTIL Fi IS REACHED AND RECORD DEFLECTION AT Fi
 4) MAX ALLOWANCE PERMANENT SET ΔL IS 0.16% OF THE INITIAL LENGTH


DELIVERY CONDITION:
 SURFACES TO BE FREE OF GRAPHITE, SILICONE COMPOUNDS, MOLYBDENUM DISULPHIDE, SULFUR AND DIRT

FOR DEVELOPMENT ONLY
 Issue Date: 11.01.2023
 Issued By: Anil



Isometric view

-0.2 EDGES acc. DIN ISO 1715

DRN. BY: R. CHURCH	28JUL22	PROPERTY OF ANP		 ANAND NVH PRODUCTS INC.
APD. BY: M. ROWE	28JUL22	THIS DRAWING IS THE SOLE PROPERTY OF ANP. IT CANNOT BE COPIED BY ANYONE WITHOUT WRITTEN PERMISSION OF ANP		
CAD SYSTEM: CATIA V5	PROTECTION MARK: ISO 16015	UNIT - MM	MODEL IS MASTER FOR ALL NON-DIMENSIONED FEATURES	TITLE: INNER PART
TOLERANCED: ISO 2768-mk ISO 8015 ISO 3302:M3 (RUBBER) DIN 16901 (PLASTIC)	MASS: 0.07kg	SCALE - 1:1	THIRD ANGLE PROJ	PART NO.: U-F21448-D11
CUST REFERENCE NO. XXXXX	PRODUCTION REFERENCE NO. XXXXX	C		