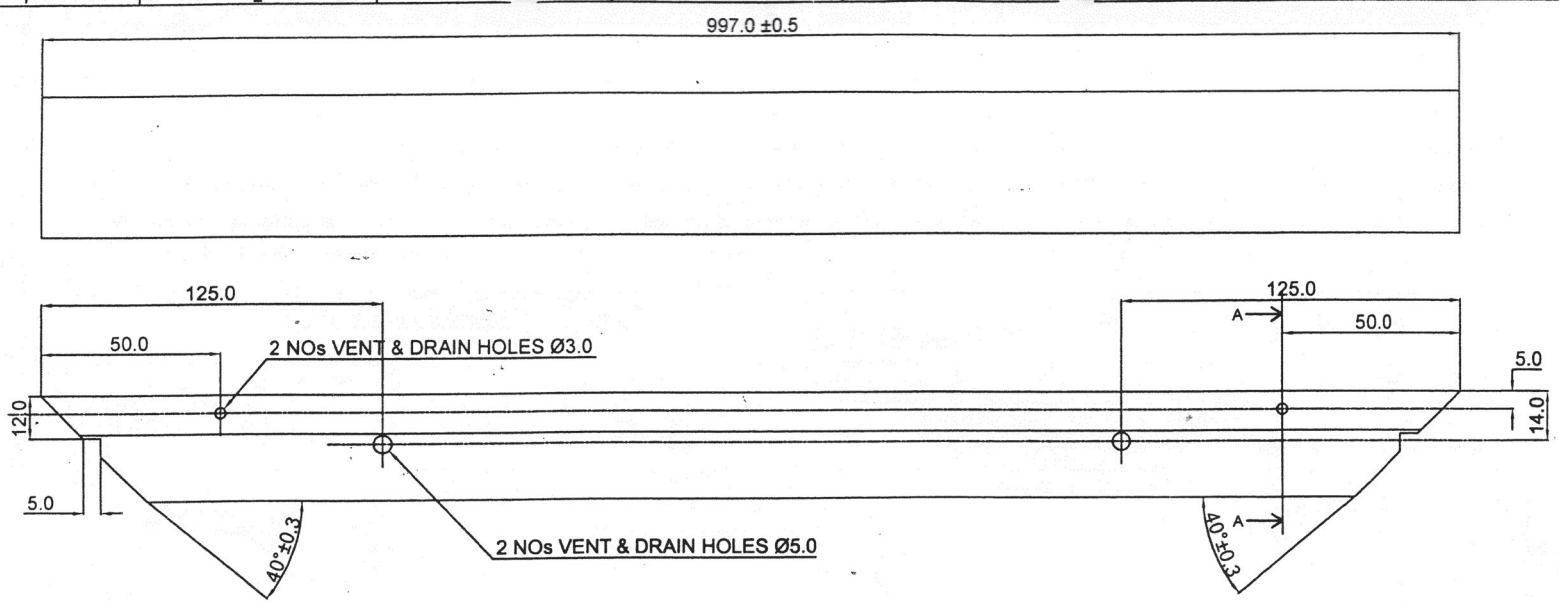
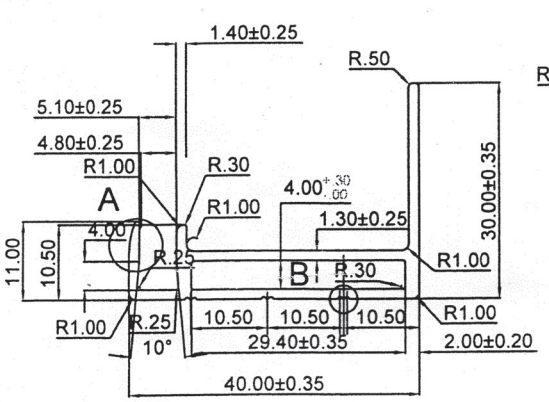
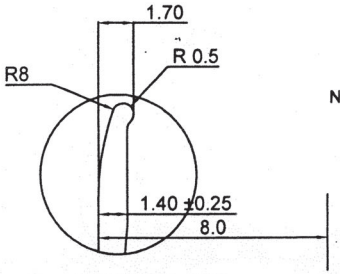
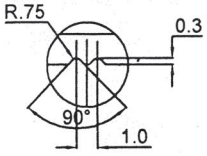
DRG. NO. 442337-0







DETAIL 'A'



DETAIL 'B'

REMOVE SHARP EDGES & CORNERS BY SCALE

ALL DIMENSIONS ARE IN mm.
UNLESS OTHERWISE SPECIFIED.

NOTE:-
- REMOVE ALL BURRS & AVOID SCRATCHES , DEBURR ALL EDGES .
- ROUND OFF ALL SHARPE CORNERS WITH 0.2mm.
- OPEN TOLERANCES AS PER ED 0230499 (MEDIUM)
- FRAME MEMBERS (P/No. 442336 & 442337) TO BE ANODISED AS PER PS -438-562.
- EARTHING SYMBOL TO BE PUNCHED ON P/No. 442336 AS PER DRAWING.
- STICKER WITH REIL PO. NO. MATERIAL CODE ,ITEM DETAILS, QTY., AND SUPPLIERS NAME TO BE AFFIXED ON EACH CARTON BOX.
- WEIGHT OF EACH CARTON BOX SHELL BE WITHIN 30 Kgs.

STANDARD ISO 2768-1 LINEAR TOLERANCE		
FROM	TO	TOL.
0.5	3	+/- 0.1
3	6	+/- 0.1
6	30	+/- 0.2
30	120	+/- 0.3
120	400	+/- 0.5
400	1000	+/- 0.8
1000	2000	+/- 1.2
2000	4000	+/- 2.0

NOTE:-
1.DIMENSIONAL TOLERANCE FOR EXTRUDED ALUMINUM AS PER IS:3965.
2.HEAT TREATMENT CONDITION : WP (OR) T6.
3.ROUND OF ALL SHARP CORERS WITH 0.25mm.

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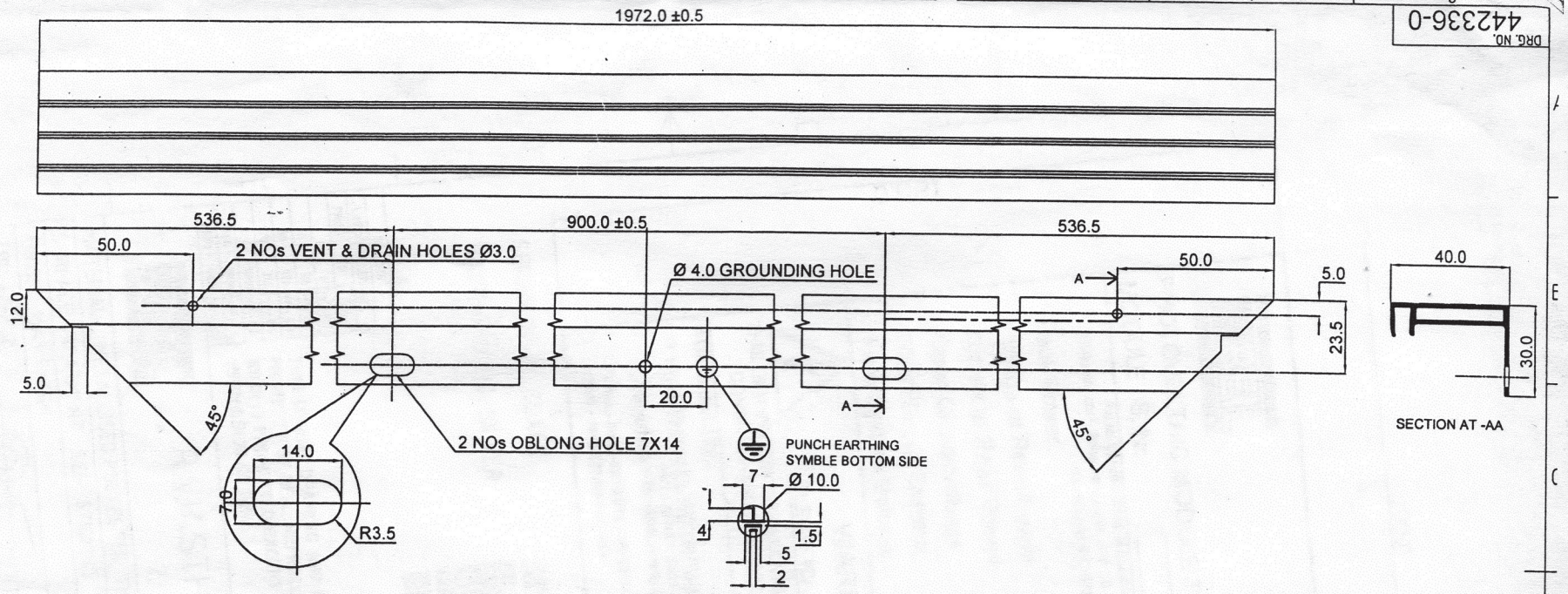
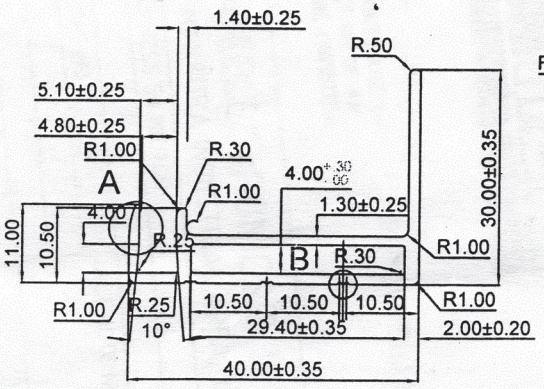
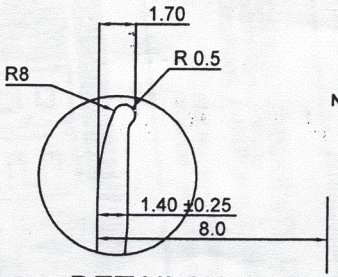
REIL RAJASTHAN ELECTRONICS & INSTRUMENTS LTD.
2,KANAKPURA INDUSTRIAL AREA, JAIPUR - 302 012 (INDIA)

MATERIAL: ALUMINIUM ALLOY 63400 WP AS PER IS:733 OR 6063-T6				DESIGNED BY
SURFACE TREATMENT: /				DRAWN BY
FINISH: /		TYPE NO.	.	ALT.NOTE NO. TRACED BY
TOL: /		QTY.	2NOs	CHECKED BY
SCALE : 1:1				APPROVED BY
DESCRIPTION	SPV MODULE 300W60 ALUMINIUM CAPSUL CHANNEL SIDES GLASS SIZE 1965X990			SHEET NO. / SHEETS
				SIZE A3 / DRG.NO. 442337-0
				REPLACED BY

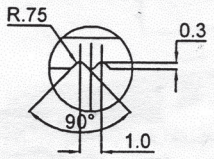
DRG. NO. 442336-0







DETAIL 'A'



DETAIL 'B'

NOTE:-
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0.5	3	+/- 0.1
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1000	2000	+/- 1.2
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NOTE:-
1. DIMENSIONAL TOLERANCE FOR EXTRUDED ALUMINUM AS PER IS:3965.
2. HEAT TREATMENT CONDITION : WP (OR) T6.
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MATERIAL: ALUMINIUM ALLOY 63400 WP AS PER IS:733 OR 6063-T6				DESIGNED BY
SURFACE TREATMENT: /				DRAWN BY
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SCALE : 1:1				APPROVED BY

ALT.NOTE NO.

DESCRIPTION: SPV MODULE 300W60
ALUMINIUM CAPSUL CHANNEL SIDES
GLASS SIZE 1965X990

SHEET NO. | SHEETS
SIZE A3 | DRG.NO. 442336-0
REPLACED BY