

S.I. No.	Section	Description	Alloy	Length		Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q53271	50.12X42.15X2MM MISC SEC	6063T6	3658	MM	500.00	0.00		0.00	16453	5.67		0.00	PPC-6063T6
2	Q53272	50.042X42.15X2MM MISC SEC	6063T6	3658	MM	500.00	0.00		0.00	16458	5.67		0.00	PPC-6063T6

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount		Other Desc			Drawing Chrgs			Status
Stack Desc Die				Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)					

1	Q53271	260.25	33.10	10.25	1.50	5.67	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	330.27	
			33.10	P2	0.00	6063T6	8.00			45382	0.00							
DIA 225x165 THICK				45382.00	0.00				1	600	BSEN-755-9	0.00						
2	Q53272	260.25	33.10	10.25	1.50	5.67	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	330.27	
			0.00	P2	0.00	6063T6	8.00			45382	0.00							
DIA 225x165 THICK				45382.00	0.00				1	600	BSEN-755-9	0.00						

Routing Details			
User	Date	Diff	Remarks
PARIMALA	24/06/2025	15:07	PPC-6063T6
RVK	24/06/2025	18:18	03:11
BN	24/06/2025	15:07	20:48
RITIC	25/06/2025	10:55	19:48
VJ	24/06/2025	15:07	04:11
OK			