

LD08230

Quotation No

QWS001360202310

Routing Date

05/10/2023

INTERIOR OPTIONS.

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q41606	59X30X1.40 MM GLASS SHUTTER	6063T6	3658 MM	500.00	0.00		0.00	13540	5.43		0.00	
2	Q41607	35X16X1.35 MM INTER LOCK	6063T6	3658 MM	500.00	0.00		0.00	13540	3.70		0.00	
3	Q41608	100.4X33X1.20 MM MISC SECTION	6063T6	3658 MM	500.00	0.00		0.00	13540	5.46		0.00	

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New	Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life	SND Amount	Other Desc	Drawing Chrgs	Status								
Stack Desc Die	Die Cost	Stack Desc Tool	TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)											

1	Q41606	218.25	33.48	10.25	1.50	5.43	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	16.00	290.41	
			33.48	D1	0.00	6063T6		8.00		43466						0.00		
	DIA 203.2x165 THICK			0.00				0.00	1		500	IS6477:1983		0.00				

2	Q41607	218.25	33.48	10.25	1.50	3.70	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	16.00	288.68	
			33.48	D1	0.00	6063T6		8.00		29588						0.00		
	DIA 175 MEDIUM			0.00				0.00	2		500	IS3965:1981		0.00				

3	Q41608	218.25	42.18	10.25	1.50	5.46	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	16.00	299.14	
			35.15	P3	0.00	6063T6		12.00		65493						0.00		
	DIA 250x165 THICK			0.00				0.00	1		1000	IS6477:1983		0.00				

Routing Details

User	Date	Diff	Remarks
VSR	05/10/2023 18:27		.
RVK	05/10/2023 19:10	00:43	final feasibility will be after developing the counter drawing
BN	05/10/2023 18:26	23:16	
RITIC	06/10/2023 9:15	14:48	ok
VJ	05/10/2023 18:26	09:11	