



SCALE 1.000

APPLICABLE STANDARDS:

- △ A. ASTM B221 ALUMINUM ALLOY EXTRUSIONS
- △ B. ANSI H35.2 DIMENSIONAL TOLERANCES FOR ALUMINUM MILL PRODUCTS
- C. F100\_008 FINISH AESTHETICS
- D. C150\_011 CRITICAL PRODUCT CHARACTERISTICS DEFINED

NOTES:

1. THERE ARE 0 CUSTOMER CHARACTERISTIC SYMBOLS ON THIS DRAWING.
2. UNLESS OTHERWISE SPECIFIED:  
WALL THICKNESS = (.080)  
ALL RADII = (.008)  
SURFACES ARE NON-EXPOSED.
3. CALCULATED FOR MANUFACTURING REFERENCE:  
DENSITY OF 0.097 LB/CU. IN. USED IN CALCULATIONS  
CROSS SECTION AREA: 0.257 SQ. IN.  
PERIMETER: 3.241 IN.  
WT/FT: 0.298 LB/FT  
FT/LB: 3.357 FT/LB
4. FABRICATION PART: 1513389-\*, 1513390-\*, 1513391-\*  
PROFILE SHEET:
5. SECONDARY DIMENSIONS IN BRACKETS ARE REFERENCE ONLY. DO NOT USE FOR MANUFACTURING OR INSPECTION.
6. THE SURFACE WITH THE .25" X .07" FEATURE SHOULD BE THE SIDE OF THE EXTRUSION WHICH TOUCHES THE ROLLERS.

△ A MATERIAL: ALUMINUM AA6000 SERIES SPECIFICATION 1326555