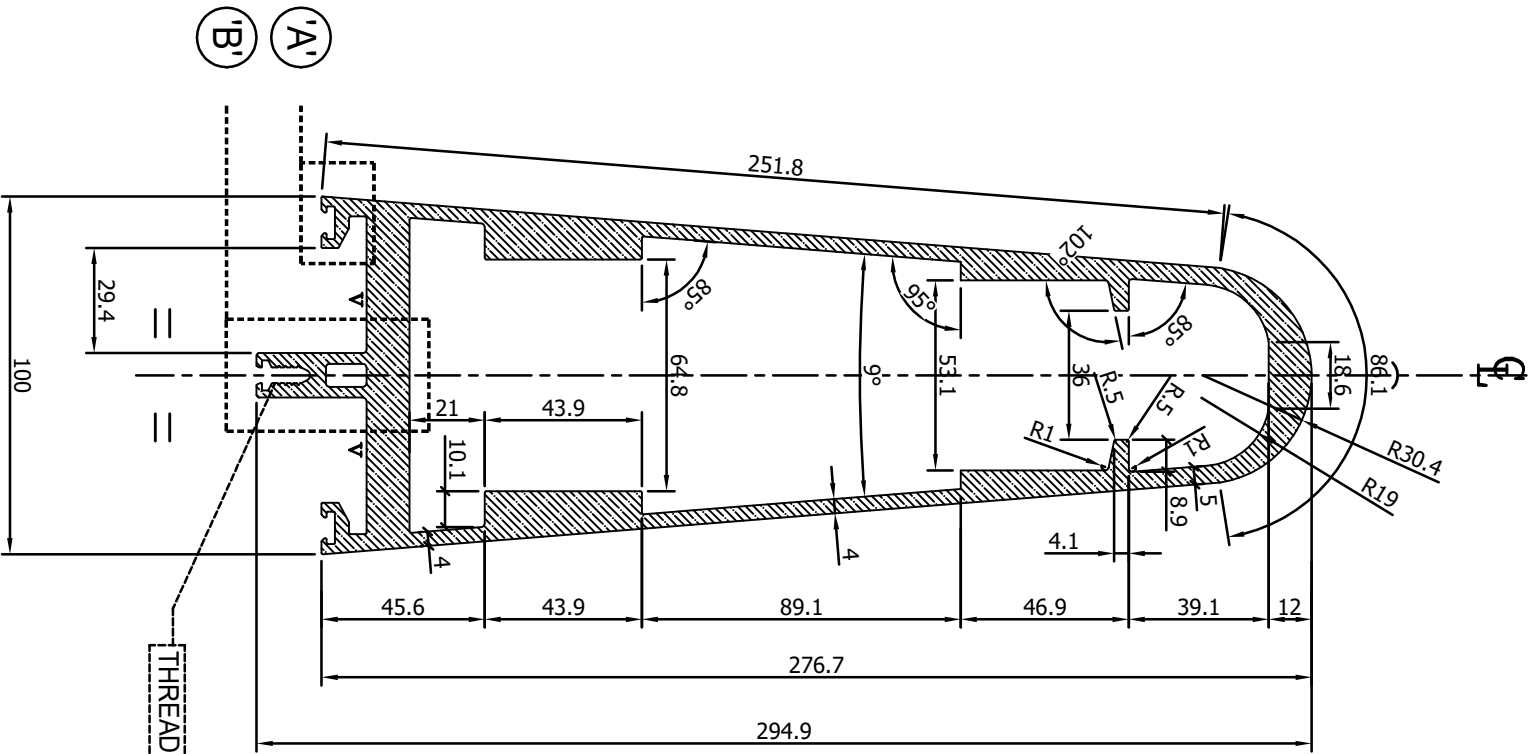
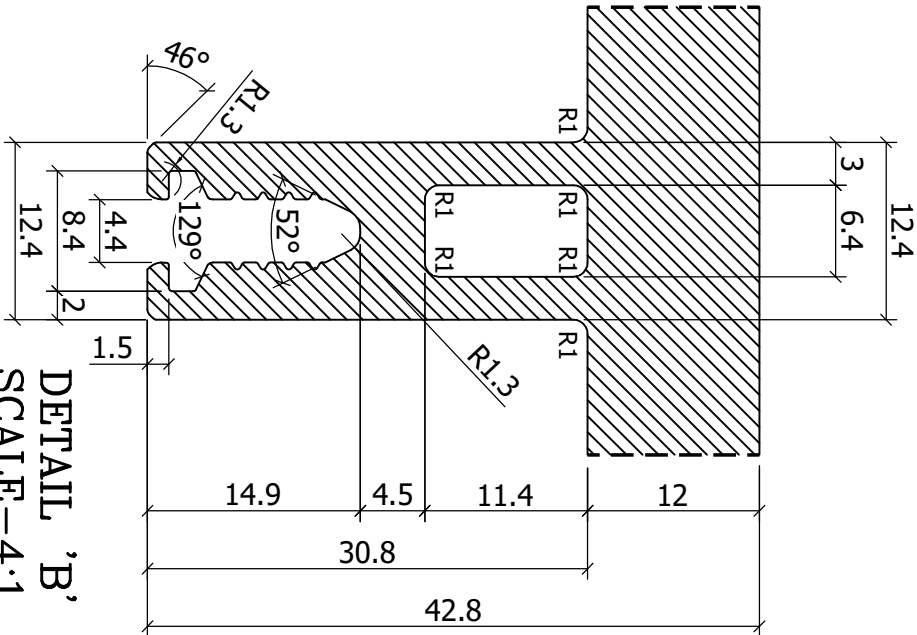


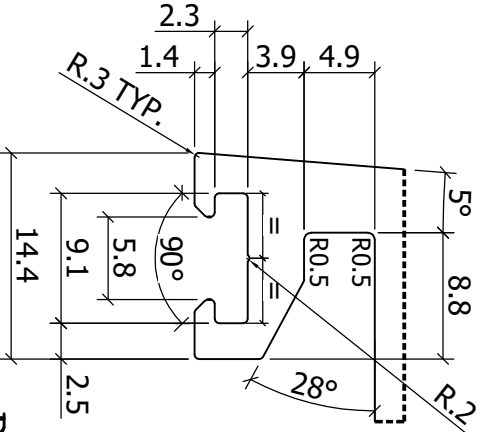
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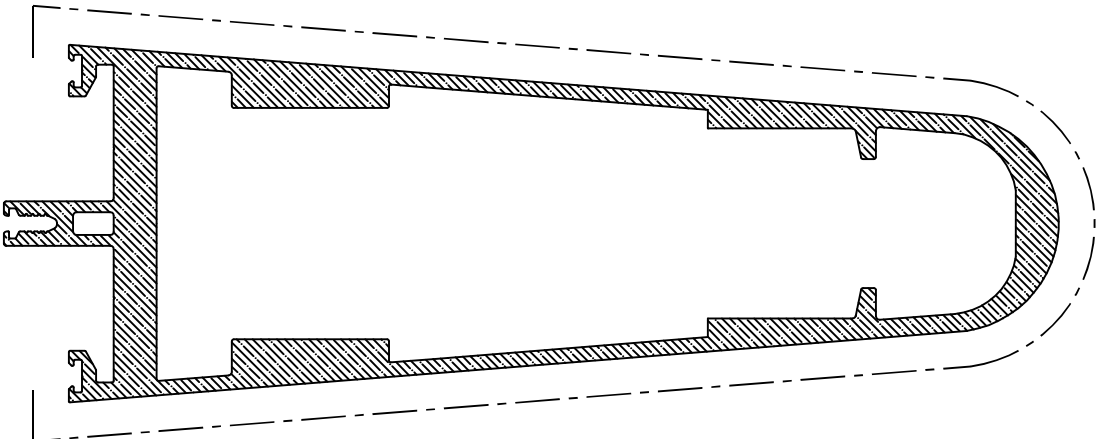
SCALE-1:1



DETAIL 'B'
SCALE-4:1



DETAIL 'A'
SCALE-4:1



SCALE:- 1:1
EXPOSED SURFACE

Q03789

- NOTES:
1. EXTRUSION :
 - PART MUST BE CLEAN AND FREE FROM TOOL MARKS.
 - NO WAVERNESS, FITTING, BENDING ACCEPTABLE ON PART.
 - PARTS MUST BE FREE FROM INTERNAL CRACKS.

2. PART MUST BE FREE FROM POWDER COATING DEFECT LIKE PITTING, BLOW HOLES, INCLUSION ETC.
3. PART MUST BE SAME AS ENGINEERING APPROVED SAMPLE.
4. UNSPECIFIED GENERAL TOLERANCES SHALL BE AS PER DIN EN 755-9:2016

Tolerances on Cross Sectional			
CCD > 100	0 - 10	10 - 25	25 - 50
100 < CCD > 200	+/- 0.25	+/- 0.4	+/- 0.6
200 < CCD > 300	+/- 0.3	+/- 0.4	+/- 0.6
300 < CCD > 400	+/- 0.4	+/- 0.5	+/- 0.7
400 < CCD > 500	+/- 0.5	+/- 0.6	+/- 0.8
500 < CCD > 600	+/- 0.6	+/- 0.7	+/- 0.9
600 < CCD > 700	+/- 0.7	+/- 0.8	+/- 1.0
700 < CCD > 800	+/- 0.8	+/- 0.9	+/- 1.1
800 < CCD > 900	+/- 0.9	+/- 1.0	+/- 1.2
900 < CCD > 1000	+/- 1.0	+/- 1.1	+/- 1.3
Normal Wall Thickness Tolerance	0 - 10	10 - 25	25 - 50
CCD > 100	+/- 0.25	+/- 0.4	+/- 0.6
100 < CCD > 200	+/- 0.3	+/- 0.4	+/- 0.6
200 < CCD > 300	+/- 0.4	+/- 0.5	+/- 0.7
300 < CCD > 400	+/- 0.5	+/- 0.6	+/- 0.8
400 < CCD > 500	+/- 0.6	+/- 0.7	+/- 0.9
500 < CCD > 600	+/- 0.7	+/- 0.8	+/- 1.0
600 < CCD > 700	+/- 0.8	+/- 0.9	+/- 1.1
700 < CCD > 800	+/- 0.9	+/- 1.0	+/- 1.2
800 < CCD > 900	+/- 1.0	+/- 1.1	+/- 1.3
900 < CCD > 1000	+/- 1.1	+/- 1.2	+/- 1.4

WEIGHT/METER	14.02 kg/m
PERIMETER	954.5076 mm
AREA	5194.3716 Sq.mm
MATERIAL	ALUMINIUM ALLOY 6063/T6
DENSITY	2700 kg/m ³
UNSPECIFIED CORNER RAD.	0.3mm
STRAIGHTNESS	As per DIN EN 755-9:2016
ANGULARITY	As per DIN EN 755-9:2016
FLATNESS TOL.	As per DIN EN 755-9:2016
TWIST TOL.	As per DIN EN 755-9:2016
SIGNIFICANT CHARACTERISTICS	As per DIN EN 755-9:2016
QUALITY OF SURFACE FINISH:	Suitable for Powder Coating

03			
02			
01			
NO.	REVISION	DATE	FINISH: ANODIZED/POWDER COATING

PROJECT NO.
DH60

DRAWING TITLE
MILLION 60-100 X 295

Fenesta

FENESTA BUILDING
SYSTEMS

PLOT NO 82, SECTOR 32, INSTITUTIONAL AREA,
GURGAON, HARYANA - 122001

DRAWING NO:
FGD60PMU01

REV SHEET
0 1 OF 1