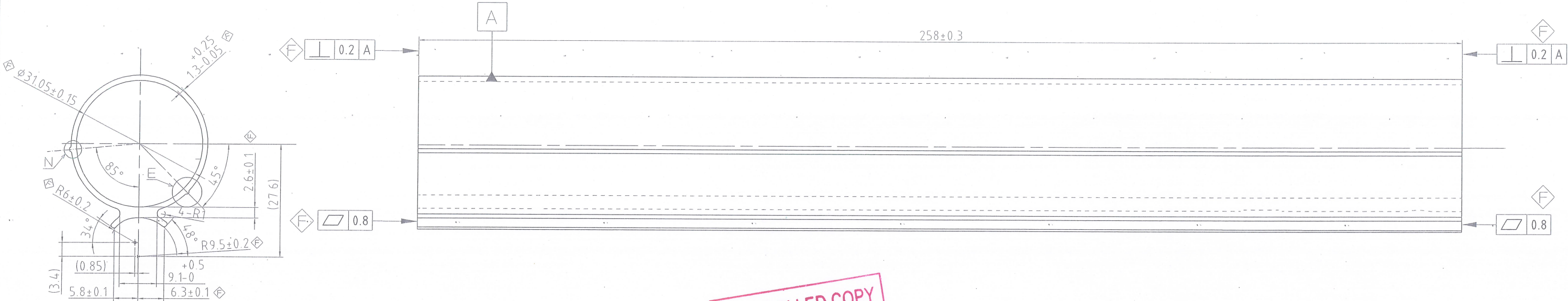


ANGULAR TOLERANCE (°)		CHAMFER DIMENSIONAL TOLERANCE (mm)	
RANGE OF NOMINAL DIMENSION	ANGULAR TOLERANCE	NOMINAL DIMENSION	DIMENSIONAL TOLERANCE
6 OR LESS	±3°	NO ENTRY OR 0.1 OR LESS	+0.4 0
OVER 6 TO 30 INCL	±2°	OVER 0.1 TO 0.2 INCL	+0.4 -0.1
OVER 30 TO 120 INCL		OVER 0.2 TO 0.3 INCL	+0.4 -0.2
OVER 120 TO 315 INCL		OVER 0.3 TO 0.4 INCL	+0.4 -0.3
OVER 315 TO 1000 INCL	±1°	OVER 0.4 TO 1.0 INCL	±0.4
OVER 1000 TO 2000 INCL		OVER 1.0	±0.5

AS PER CUSTOMER DRAWING

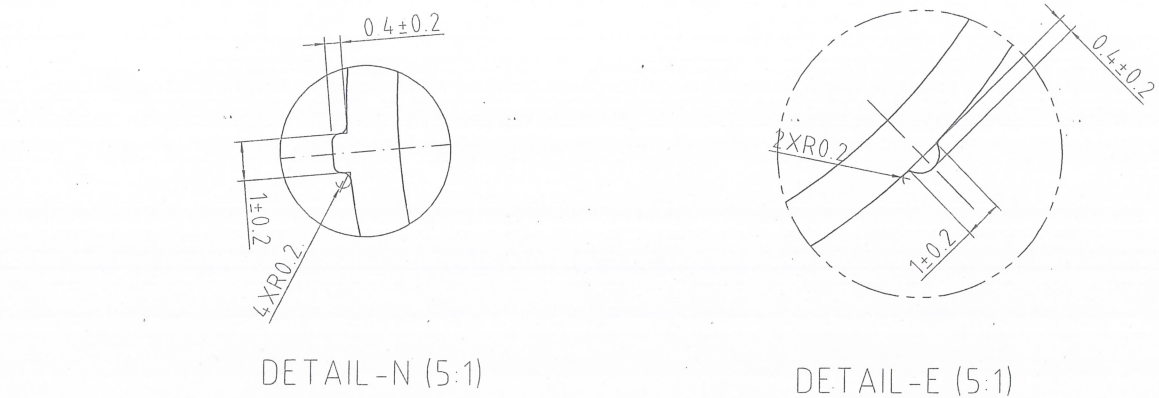
Q03830



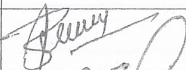
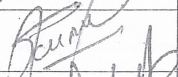
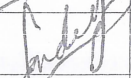
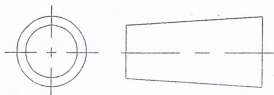
CONTROLLED COPY
Global Autotech Ltd.

DA3103S-H112 /
DDS8003-204

AREA=156.87 MM²



- NOTE:
- 1) NO DEFORMATION CRACK,DENT AND UNWANTED BURR.
 - 2) TOLERANCES WILL BE AS PER IS :3965-1981
 - 3) SURFACE ROUGHNESS Ra ALL ROUND INCLUDING DIE MARK MAX 16 MICRONS
 - 4) NO CRACK, NO BLISTER ALLOWED
 - #5) END TO BE ETCHED TO CONFIRM NO INCLUSIONS OR CRACK
 - #6) TOLERANCE STRAIGHTNESS= 1.7MM/MTR
 - #7) TOLERANCE TWIST = 1.7MM/MTR
 - 8) ""#"" MARK NOTES ARE APPLICABLE FOR EXTRUDED LENGTH AT SUPPLIER END

					DESIGNED BY:	-	-
					DRAWN BY:	RITESH	13.03.25
					CHECKED BY:		
					CHECKED BY:		
					APPROVED BY:		
REV. NO	NO. OF PLACES	DESCRIPTIONS	APPROVED BY	DATED	MATERIAL	QTY	SCALE
					** *	-	NTS
PROFILE NO:- RM-EX-0373					 ALL DIMENSIONS ARE IN MM		
REF.DRG.NO.-SB 047757-0900 Rev 00							
MODEL :YSD							
HEAT TREATMENT -		SURFACE TREATMENT			DRAWING NO: - TC-EX-373		
-		-					
					DESCRIPTION EXTRUSION TANK, HEADER, CONDENSER CUT TO LENGTH		