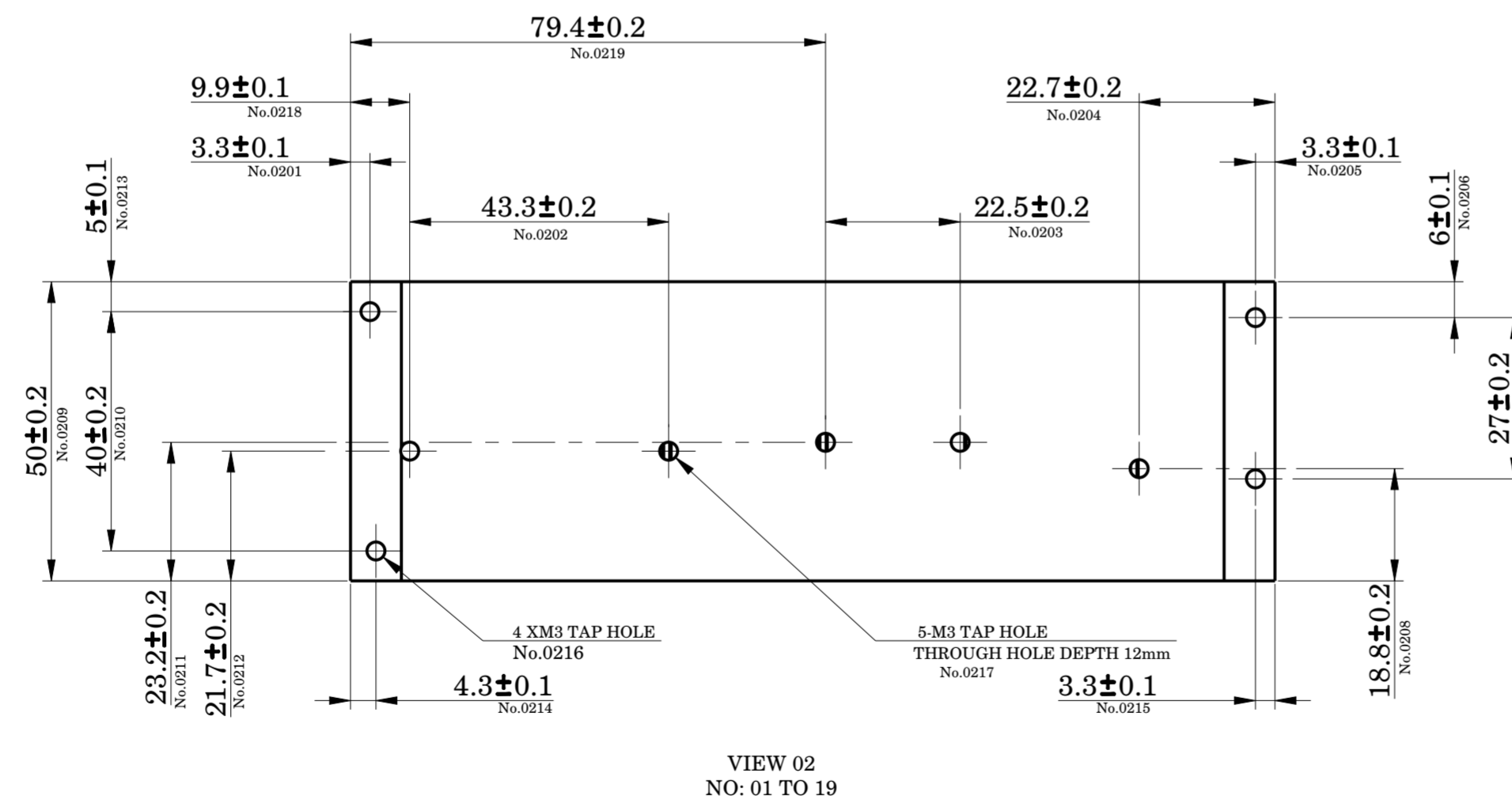
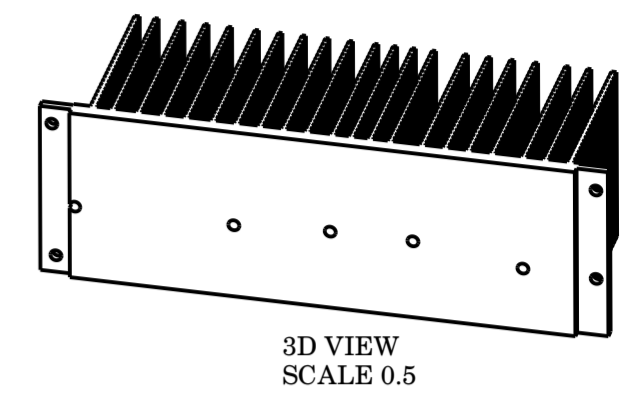
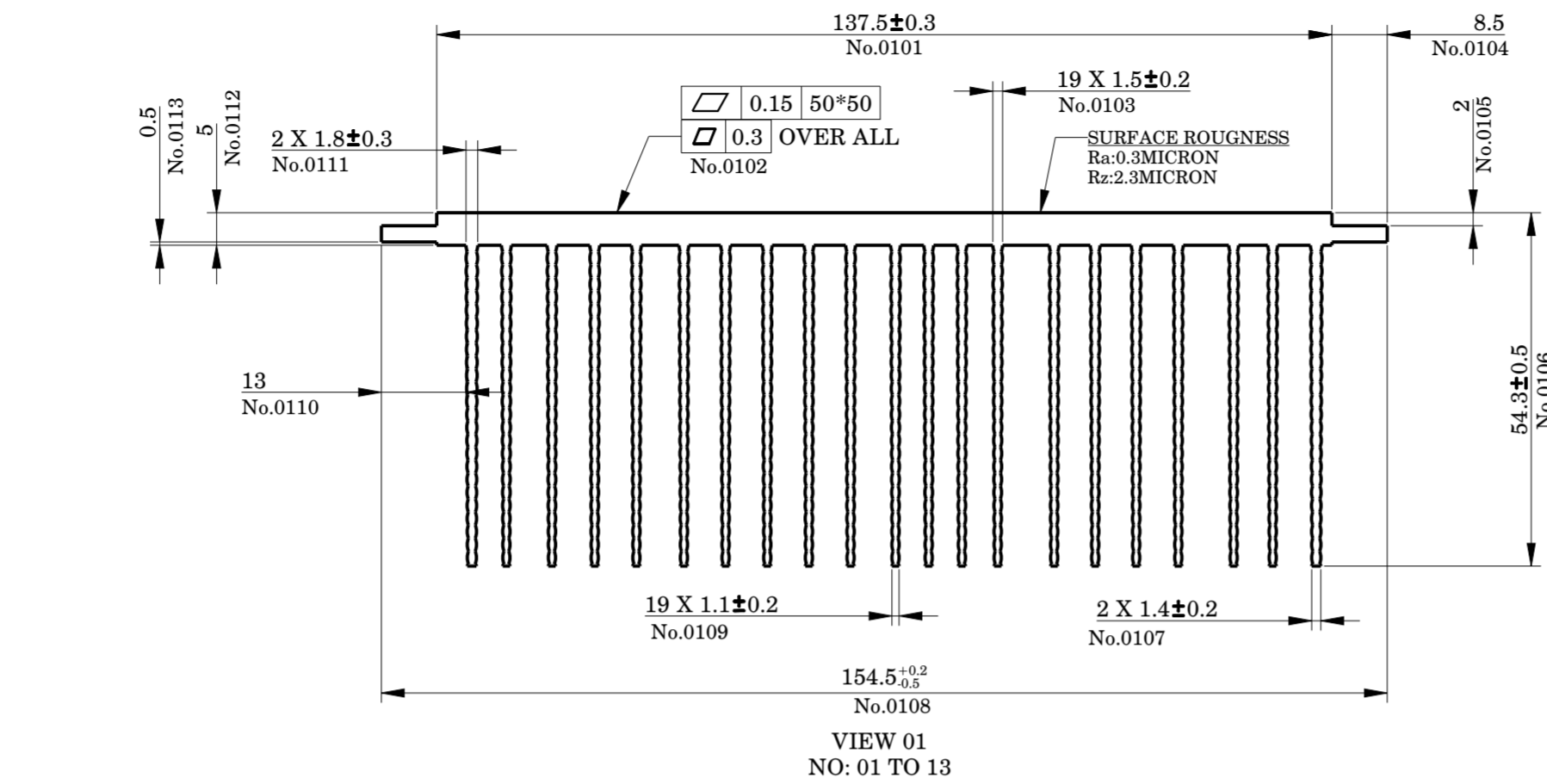


2		1	
ISSUE	INFORMATION	CHANGE REF.	DATE



NOTES:

1. THE SURFACE OF THE PROFILE SHALL BE SMOOTH AND FLAT, FREE OF BURRS, CORROSION, STAINS AND OBVIOUS SCRATCHES.
2. DEGREASING TREATMENT IS REQUIRED ON THE SURFACE, AND THE SURFACE OF ALL FINS IS JAGGED TO INCREASE THE HEAT DISSIPATION SURFACE.
3. UNMARKED DIMENSIONAL TOLERANCES SHOULD COMPLY WITH TOLERANCES TABLE .
4. PART SHOULD COMPLY RoHS COMPLIANCE, SHOULD NOT CONTAIN PROHIBITED SUBSTANCES (Pb, Cd, Hg, Cr+6, PBB, PBDE)

GENERAL TOLERANCES OF DIE-CASTING ALUMINIUM ALLOIES (REF:UN-ISO 8062)

LINEAR	DRAFT ANGLE		
0-10	±0.26	WALL HEIGHT	ANGLE
10-16	±0.28	0-10	2°30'
16-25	±0.3	10-50	1°30'
25-40	±0.32	50-100	1°
40-63	±0.36		
63-100	±0.4		
100-160	±0.44		
160-250	±0.5		
250-400	±0.56		
400-630	±0.64		

THIS DRAWING IS OBTAINED DIRECTLY FROM 3D MODEL. DON'T MODIFY MANUALLY. FOR OTHER DIMENSIONS SEE 3D MODEL ALL DIMENSIONS ARE IN mm

FOR DEVELOPMENT			
	DRAWN	CHECKED	APPROVED
NAME	GOKUL	VISHAL	M PATIL
DATE	19/10/2023	19/10/2023	19/10/2023

COPYRIGHT		SCALE	PROJECTION
		1:1	
TITLE		CHARACTERISTIC SYMBOLS	DWG. TYPE
HEAT SINK - 780C		CRITICAL [CC]	PART
		SIGNIFICANT [SC]	DWG. SIZE
			A2
MATERIAL (CC)		GEOMETRIC TOLERANCING STANDARD	MODEL TYPE
ALUMINIUM		ANSI/ASME Y14.5M	PART
WEIGHT			SHEET
			1 / 1
PART NO.		DRAWING NO.	REVISION
		OU220ECHES011	A

PART NO.	LEVEL	REMARKS

IFB Industries Limited, Goa.

OU220ECHES011

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