

Name of Customer & Place																		QWS ROUTING REPORT																		21/07/2025	
LD00806																		Quotation No				QWS000135202506				Routing Date				04/06/2025				Page 1 of 1			
ALFEN SYSTEM PRIVATE LIMITED																																					
S.I. No.	Section	Description				Alloy		Length		Min Qty/Qty to be Lifted		SND	Expected Die Life		Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route	Remarks																
1	Q03576	54.3X52.4X4.7 MM MISC SEC				6063T6		3658	MM	500.00		69000.00				10083	4.57			PPC-	6063T6																
2	Q03577	74.8X44.7X4.7 MM MISC SEC				6063T6		3658	MM	500.00		116000.00				10083	7.68			PPC-	6063T6																
SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks																			
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount			Other Desc			Drawing Chrgs			Status																		
Stack Desc Die				Die Cost		Stack Desc Tool			TS Cost	No of Holes		HP Rate	Tolerance	Extra Discount (Delears)																							
1	Q03576	252.15	46.86	10.25	1.50	4.57	0.00	0.00	1.00		0.00	2.00	2.50	0.00	0.00	0.00	18.00	338.83	DIE DIA 250x165 THICK KBO-006 KSBO-002																		
				46.86	BP2	0.00	6063T6	12.00		54800									0.00																		
DIA 250x165 THICK				54800.00					0.00	1	900	BSEN-755-9		0.00																							
2	Q03577	252.15	46.86	10.25	1.50	7.68	0.00	0.00	1.00		0.00	2.00	2.50	0.00	0.00	0.00	18.00	341.94	DIE DIA 330x215 THICK KBO-080																		
				0.00	BP2	0.00	6063T6	12.00		92127									0.00																		
DIA 330x215 THICK				92127.00					0.00	1	900	BSEN-755-9		0.00																							
Routing Details																																					
User		Date		Diff		Remarks																															
VSR		04/06/2025		18:23		PPC- 6063T6																															
SKS		05/06/2025		14:21		19:58		ok																													
JNR		05/06/2025		14:45		00:24		OK																													
SSG		05/06/2025		17:43		02:58		OK																													
PK		05/06/2025		20:55		03:11		ok																													
RITIC		06/06/2025		10:49		13:54		ok																													