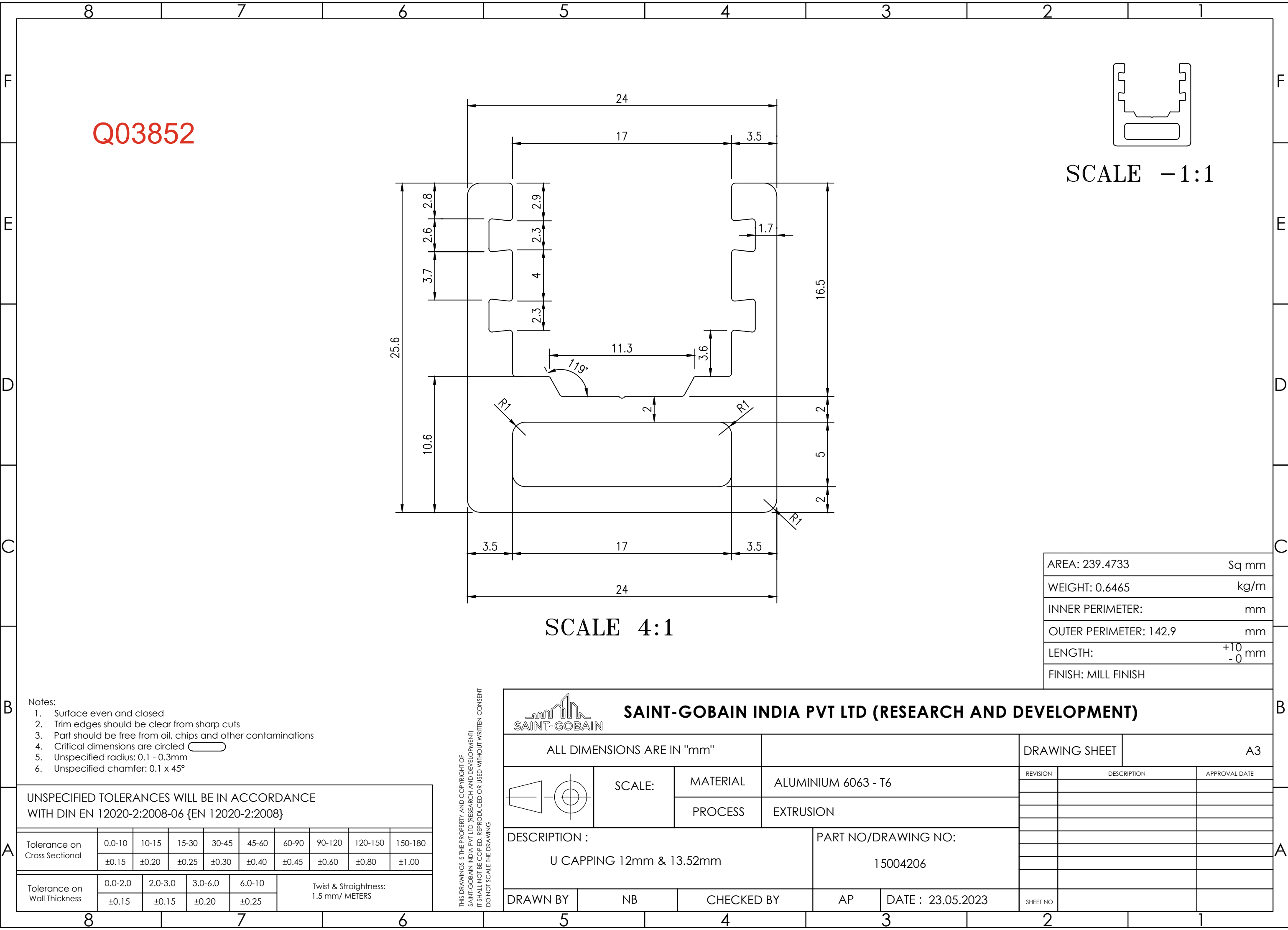




Q03852

SCALE -1:1

SCALE 4:1

- Notes:
- 1. Surface even and closed
 - 2. Trim edges should be clear from sharp cuts
 - 3. Part should be free from oil, chips and other contaminations
 - 4. Critical dimensions are circled
 - 5. Unspecified radius: 0.1 - 0.3mm
 - 6. Unspecified chamfer: 0.1 x 45°

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH DIN EN 12020-2:2008-06 {EN 12020-2:2008}

Tolerance on Cross Sectional	0.0-10	10-15	15-30	30-45	45-60	60-90	90-120	120-150	150-180
	±0.15	±0.20	±0.25	±0.30	±0.40	±0.45	±0.60	±0.80	±1.00
Tolerance on Wall Thickness	0.0-2.0	2.0-3.0	3.0-6.0	6.0-10	Twist & Straightness: 1.5 mm/ METERS				
	±0.15	±0.15	±0.20	±0.25					

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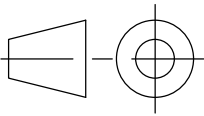


SAINT-GOBAIN INDIA PVT LTD (RESEARCH AND DEVELOPMENT)

ALL DIMENSIONS ARE IN "mm"

DRAWING SHEET

A3



SCALE:

MATERIAL

ALUMINIUM 6063 - T6

PROCESS

EXTRUSION

DESCRIPTION :

U CAPPING 12mm & 13.52mm

PART NO/DRAWING NO:

15004206

DRAWN BY

NB

CHECKED BY

AP

DATE : 23.05.2023

SHEET NO