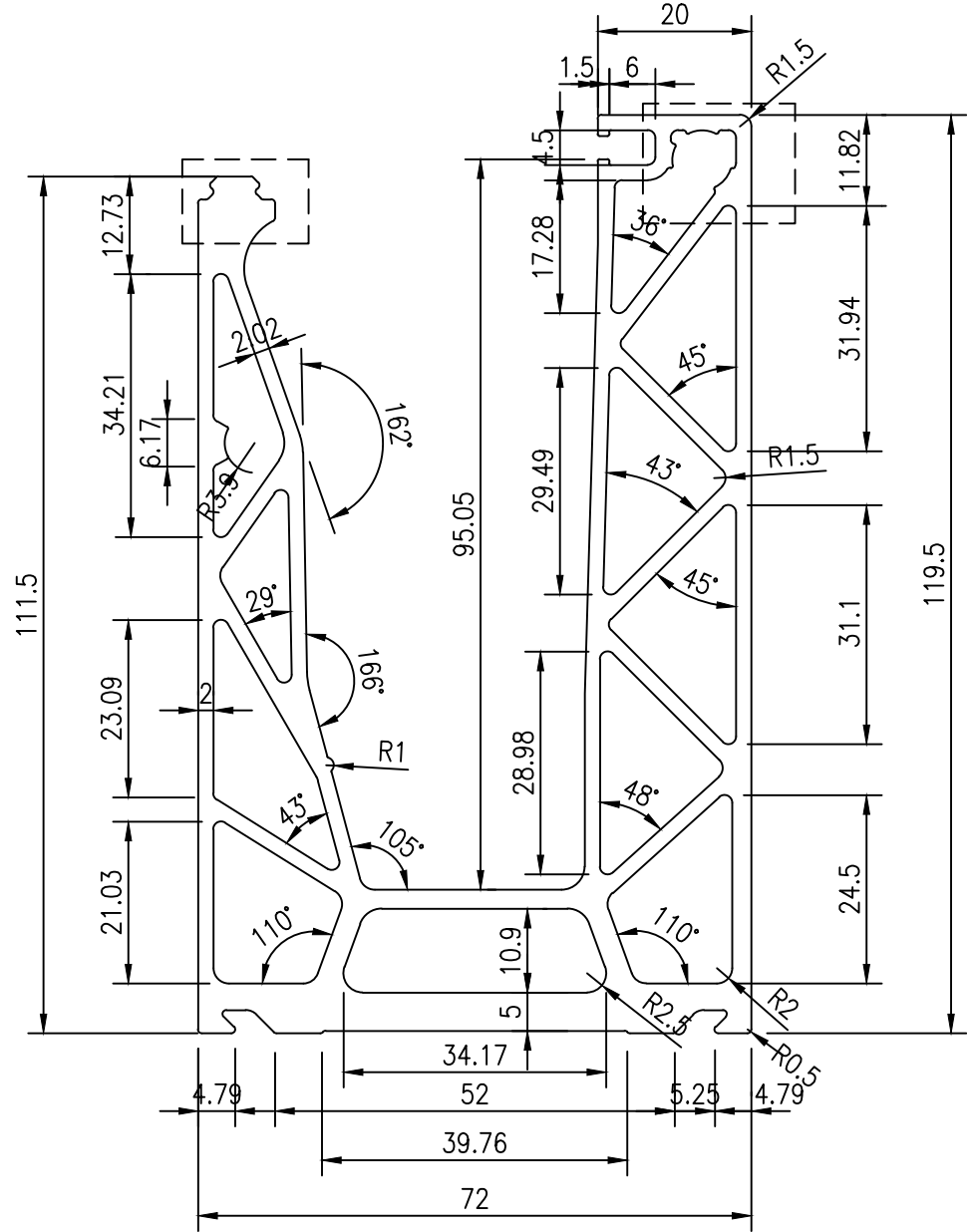
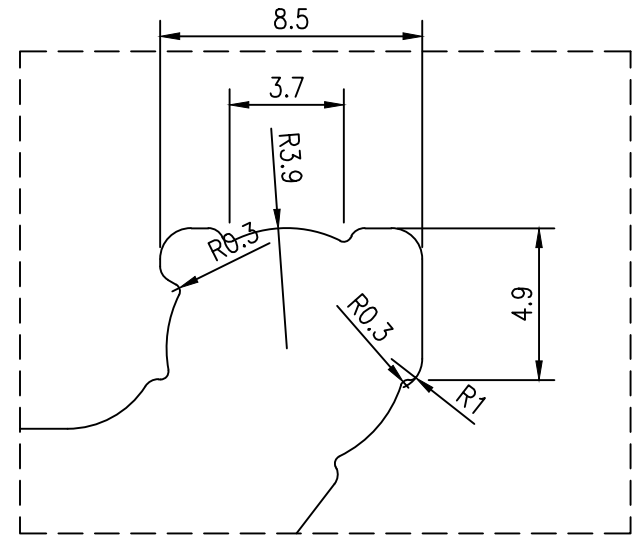


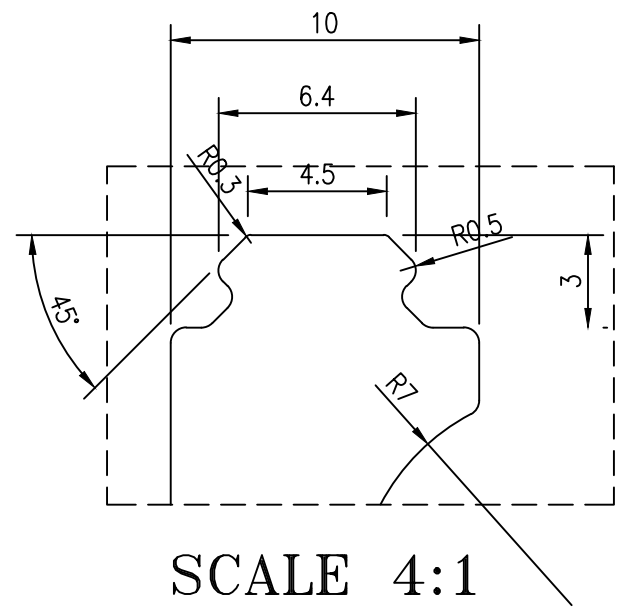
Q03853



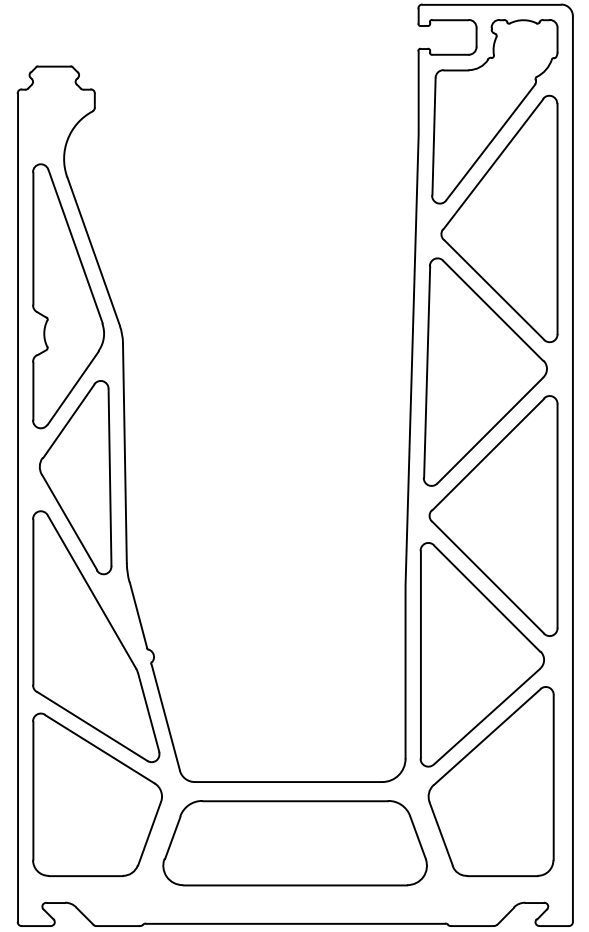
SCALE 1:1



SCALE 4:1



SCALE 4:1

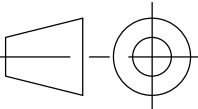


SCALE -1:1

- Notes:
1. Surface even and closed
 2. Trim edges should be clear from sharp cuts
 3. Part should be free from oil, chips and other contaminations
 4. Critical dimensions are circled
 5. Unspecified radius: 0.1 - 0.3mm
 6. Unspecified chamfer: 0.1 x 45°

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH DIN EN 12020-2:2008-06 {EN 12020-2:2008}									
Tolerance on Cross Sectional	0.0-10	10-15	15-30	30-45	45-60	60-90	90-120	120-150	150-180
	±0.15	±0.20	±0.25	±0.30	±0.40	±0.45	±0.60	±0.80	±1.00
Tolerance on Wall Thickness	0.0-2.0	2.0-3.0	3.0-6.0	6.0-10	Twist & Straightness: 1.5 mm/ METERS				
	±0.15	±0.15	±0.20	±0.25					

THIS DRAWING IS THE PROPERTY AND COPYRIGHT OF SAINT-GOBAIN INDIA PVT LTD (RESEARCH AND DEVELOPMENT) IT SHALL NOT BE COPIED, REPRODUCED OR USED WITHOUT WRITTEN CONSENT DO NOT SCALE THE DRAWING

 SAINT-GOBAIN SAINT-GOBAIN INDIA PVT LTD (RESEARCH AND DEVELOPMENT)											
ALL DIMENSIONS ARE IN "mm"							DRAWING SHEET		A3		
		SCALE: AS SPECIFIED	MATERIAL	ALUMINIUM 6063 - T6			REVISION	DESCRIPTION		APPROVAL DATE	
			PROCESS	EXTRUSION							
		DESCRIPTION : DF88MS Main Profile			PART NO/DRAWING NO: 15004268						
DRAWN BY		NB	CHECKED BY		AP	DATE : 23.05.2023		SHEET NO			