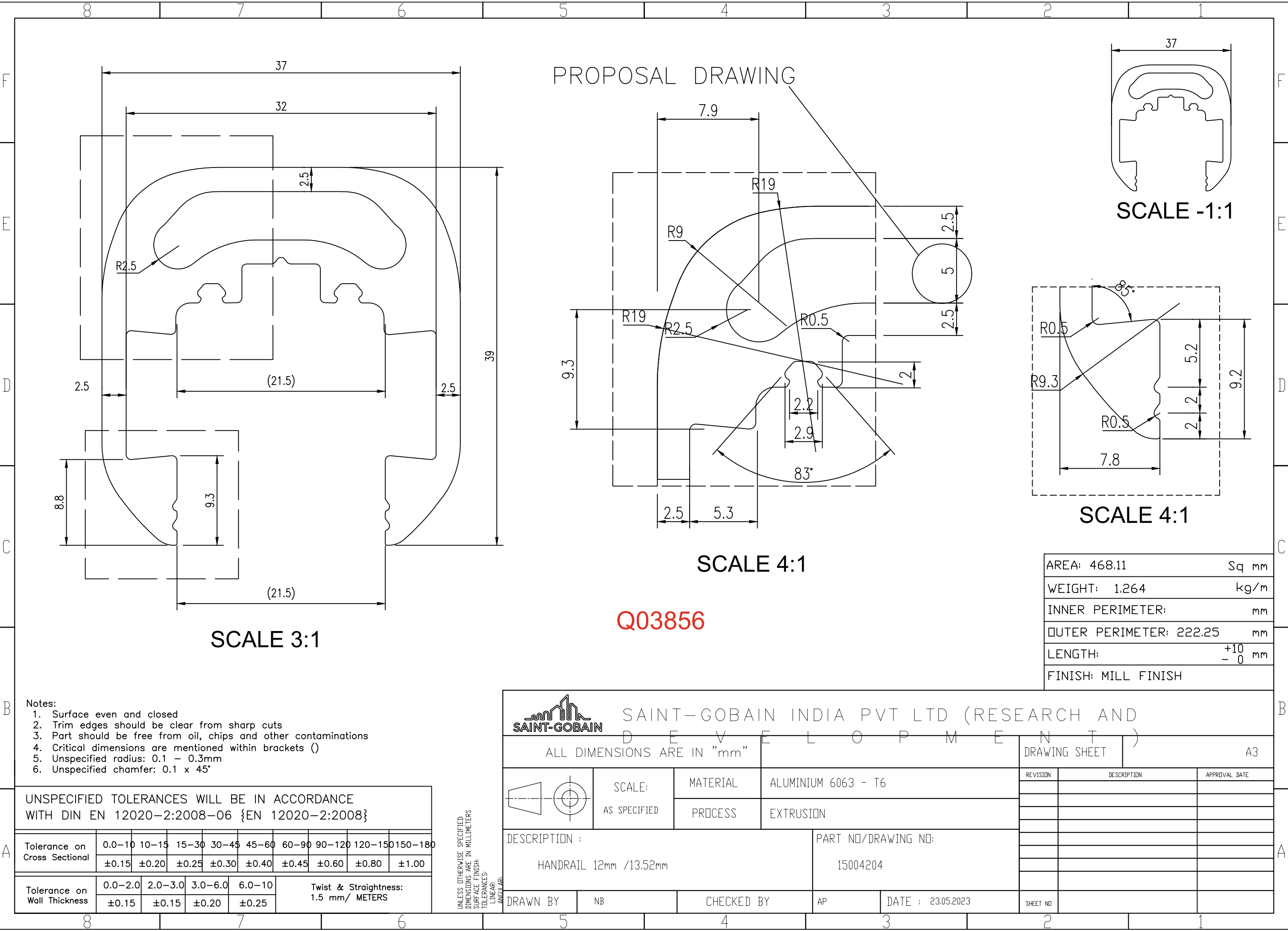




PROPOSAL DRAWING

SCALE -1:1

SCALE 4:1

SCALE 4:1

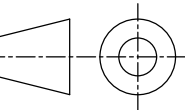
SCALE 3:1

Q03856

- Notes:
- 1. Surface even and closed
 - 2. Trim edges should be clear from sharp cuts
 - 3. Part should be free from oil, chips and other contaminations
 - 4. Critical dimensions are mentioned within brackets ()
 - 5. Unspecified radius: 0.1 – 0.3mm
 - 6. Unspecified chamfer: 0.1 x 45°

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH DIN EN 12020-2:2008-06 {EN 12020-2:2008}										
Tolerance on Cross Sectional	0.0-10	10-15	15-30	30-45	45-60	60-90	90-120	120-150	150-180	
	±0.15	±0.20	±0.25	±0.30	±0.40	±0.45	±0.60	±0.80	±1.00	
Tolerance on Wall Thickness	0.0-2.0	2.0-3.0	3.0-6.0	6.0-10	Twist & Straightness: 1.5 mm/ METERS					
	±0.15	±0.15	±0.20	±0.25						

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

 SAINT-GOBAIN INDIA PVT LTD (RESEARCH AND DEVELOPMENT)										
ALL DIMENSIONS ARE IN "mm"							DRAWING SHEET		A3	
	SCALE:		MATERIAL	ALUMINIUM 6063 - T6			REVISION	DESCRIPTION		APPROVAL DATE
	AS SPECIFIED		PROCESS	EXTRUSION						
			DESCRIPTION :			PART NO/DRAWING NO:				
			HANDRAIL 12mm /13.52mm			15004204				
			DRAWN BY			NB		CHECKED BY		AP
						SHEET NO				