

K10067

Quotation No

QWS000177202407

Routing Date

02/07/2024

KSV INFRABUILD,

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q02064	62.5X43X4 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10010	7.73			ARCHITECTURE
2	Q02065	100X30X3 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10073	5.60			ARCHITECTURE
3	Q02066	37.44X16.5X1.5 MM MISC SEC	6063T6	3658 MM	500.00	0.00			10202	6.75			ARCHITECTURE

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New	Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life	SND Amount	Other Desc	Drawing Chrgs	Status								
Stack Desc Die	Die Cost	Stack Desc Tool	TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)											
1	Q02064	255.75	27.90	10.25	1.50	7.73	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	322.63	DIE DIA 250X135 THK NEW BOLSTER DIA 250X100 THK OLD BOLSTER NO ASBO-026
		27.90	BP4	0.00	6063T6	10.00	77300									0.00		
		55300.00				22000.00	1		1000	BSEN-755-9		0.00						
2	Q02065	255.75	23.06	10.25	1.50	5.60	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	315.66	DIE DIA 225X135 THK NEW BOLSTER DIA 250X100 THK OLD BOLSTER SUB BOLSTR NO ASBO-022
		26.90	BP1	0.00	6063T6	10.00	56000									0.00		
		34000.00				22000.00	1		700	BSEN-755-9		0.00						
3	Q02066	255.75	22.53	10.25	1.50	6.75	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	316.28	DIE DIA 203.2X165 THK OLD BOLSTER NO HBO-066
		0.00	BP3	0.00	6063T6	6.00	40500									0.00		
		40500.00				0.00	2		450	BSEN-755-9		0.00						

**Routing Details**

User	Date	Diff	Remarks
VSR	02/07/2024 18:39		ARCHITECTURE
SKS	03/07/2024 14:16	19:36	OK
JNR	03/07/2024 17:58	03:41	ok
PK	03/07/2024 18:16	00:17	ok
RITIC	03/07/2024 18:41	00:24	OK
VSR	02/07/2024 18:39	23:58	