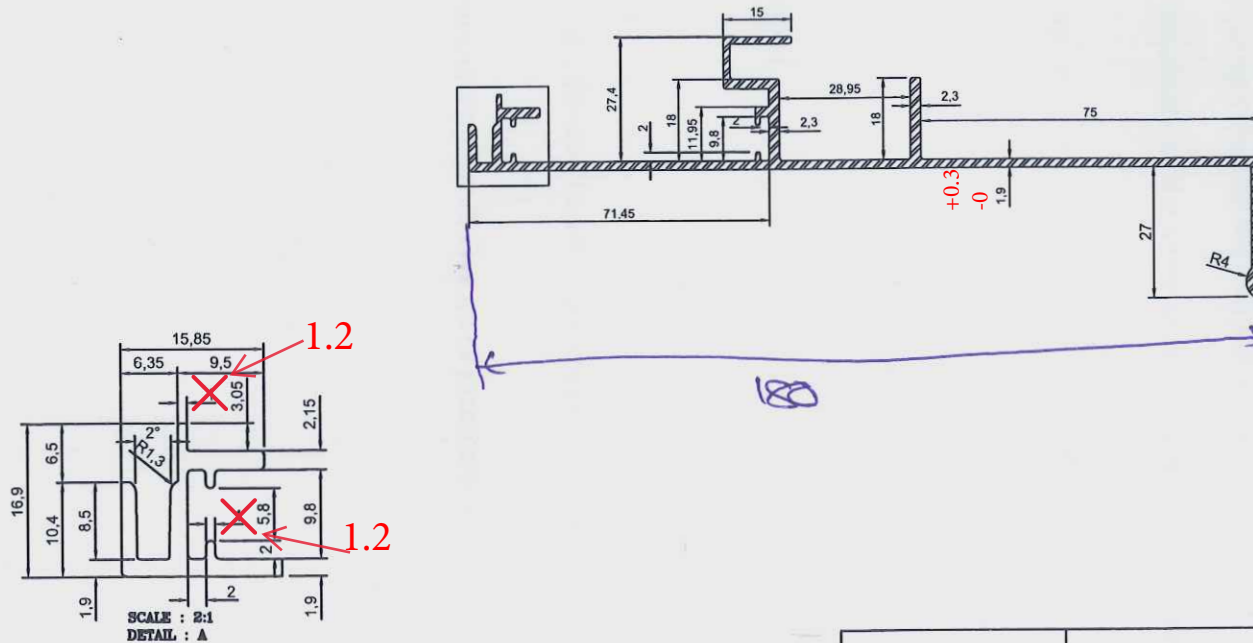


GAPL/DWG/001

Q02263 PROPOSAL DRAWING



Q02263

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH BS EN 755-9:2008

Tolerance on Cross Sectional CCD < 100	- 10		10--25		25--50		50--100		100--150	
	+/-0.25	+/-0.3	+/-0.5	+/-0.5	+/-0.5	+/-0.7	---	---	---	---
100 < CCD < 200	+/-0.30	+/-0.4	+/-0.6	+/-0.6	+/-0.9	+/-1.1				
NORMAL WALL THICKNESS	- 1.5	1.5-3.0	3.0-6.0	6.0-10.0	10.0-15.0					
	+/-0.15	+/-0.15	+/-0.2	+/-0.25	+/-0.30					
HOLLOW WALL THICKNESS	- 1.5	1.5-3.0	3.0-6.0	6.0-10.0	10.0-15.0					
	+/-0.20	+/-0.25	+/-0.40	+/-0.60	+/-0.80					

TWIST & STRAIGHTNESS :- 1.5 MM/ METERS

EXPOSE SURFACE :- -----

REVISION STATUS :-  
Rev DESCRIPTION

Customer reference no			Rev.			DATE			CUSTOMER NAME :- USHA FILTER			DATE: 06/01/2021		
Global reference no			Rev.			DATE			PROFILE CCD :			DRAWN BY: PRASAD.M		
CODE : GAPL/SM/38/0856			00						AREA: 598.535 Sqmm^			CHECKED BY:		
									WEIGHT: 1.616 Kg/mtr			APPROVED BY:-		
									EX PERIMETER: 633.401			SCALE : 1:1		
									ALLOY/TEMPER: 6063 T6			SECTION NO:		
												-		
												Rev:-00		