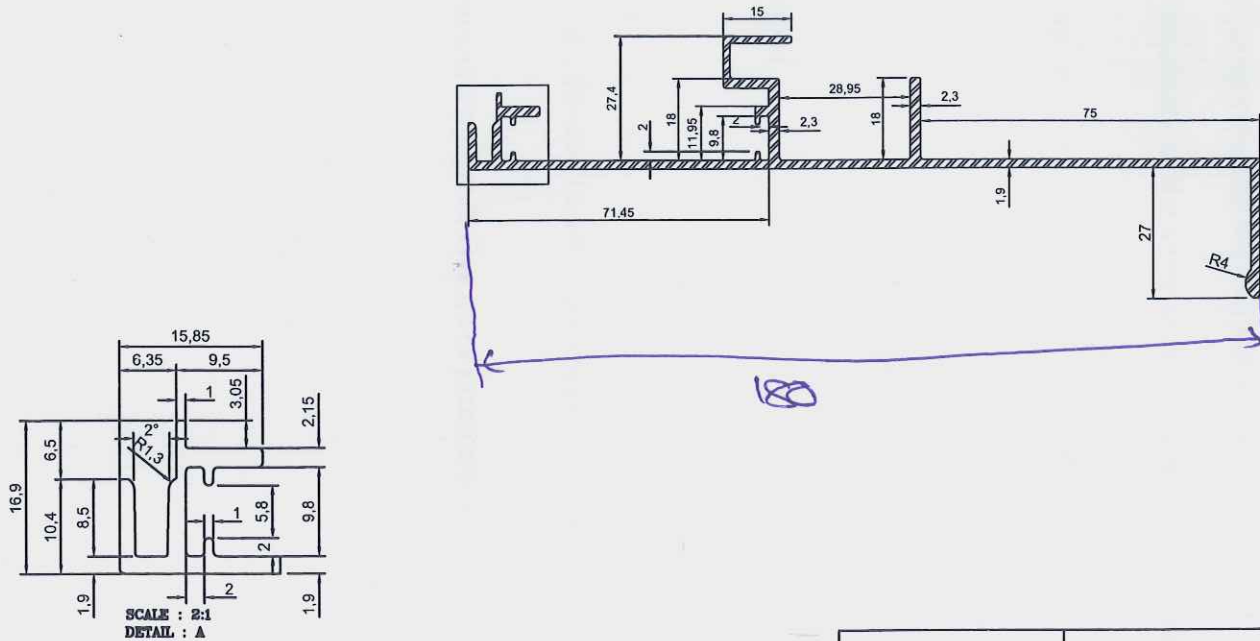


GAPL/DWG/001



UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH BS EN 755-9:2008

| Tolerance on Cross Sectional CCD < 100 | 10 | 10--25 | 25--50 | 50--100 | 100--150 |
|--|------------------|--------------------|--------------------|---------------------|----------------------|
| | +/-0.25 | +/-0.3 | +/-0.5 | +/-0.7 | --- |
| 100 < CCD < 200 | +/-0.30 | +/-0.4 | +/-0.6 | +/-0.9 | +/-1.1 |
| NOMINAL WALL THICKNESS SOLID CCD < 100 | - 1.5 +/-0.15 | 1.5-3.0 +/-0.15 | 3.0-6.0 +/-0.2 | 6.0-10.0 +/-0.25 | 10.0-15.0 +/-0.30 |
| NOMINAL WALL THICKNESS HOLLOW CCD < 100 | - 1.5 +/-0.20 | 1.5-3.0 +/-0.25 | 3.0-6.0 +/-0.40 | 6.0-10.0 +/-0.60 | 10.0-15.0 +/-0.80 |

TWIST & STRAIGHTNESS :- 1.5 MM/ METERS

EXPOSE SURFACE :-

REVISION STATUS :-
Rev. DESCRIPTION

1. ALL DIMENSION ARE IN MM
2. UNSPECIFIED RADIUS:-0.50
3. TOLERANCE WILL BE AS PER BS EN 755-9:2008 UNLESS OTHERWISE SPECIFIED

| | | | | |
|------------------------|------|------|---------------------------------|-------------------|
| Customer reference no | Rev. | DATE | CUSTOMER NAME :- USHA FILTER | DATE: 06/01/2021 |
| Global reference no | Rev. | DATE | PROFILE CCD : | DRAWN BY: PRASADM |
| CODE : GAPL/SM/SS/0866 | 00 | | AREA: 598.535 Sqmm [^] | CHECKED BY: |
| | | | WEIGHT: 1.616 Kg/mtr | APPROVED BY:- |
| | | | EX PERMETER: 633.401 | SCALE : 1:1 |
| | | | ALLOY/TEMPER: 6063 T6 | SECTION NO: |
| | | | | - |
| | | | | Rev:-00 |