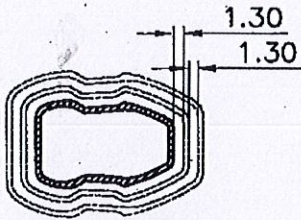
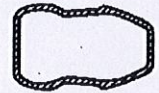


Q32295

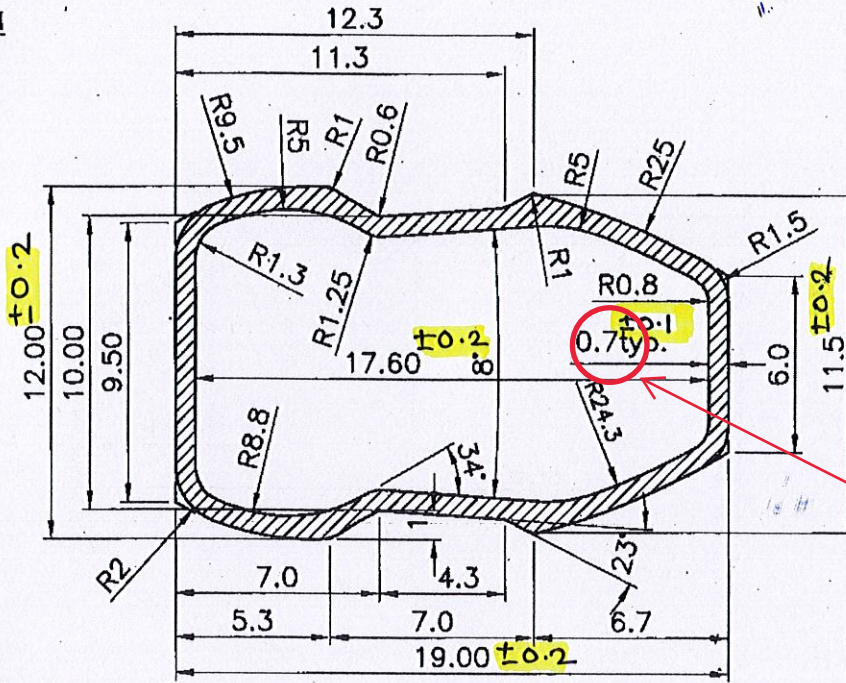


Assemble Detail

NEW Q01167



Actual sec. size



CONVEXITY & CONCAVITY TOLERANCE AS PER EN: 755-9-2001.

WIDTH OVER	UP TO & INCLUDING	MAX. ALLOWABLE DEVIATION WALL THICKNESS $t \leq 6$
--	30	0.30
30	60	0.40
60	100	0.60
100	150	0.90
150	200	1.20
200	300	1.60
300	400	2.40

CIRCUMSCRIBING CIRCLE $CD \leq 100$
TOLERANCE TO BE :- EN: 755-9:2001.



SIZE TOLERANCE		THICKNESS TOLERANCE	
RANGE	TOLERANCE	RANGE	TOLERANCE
0- <10	± 0.25	0- <1.5	± 0.15
10- <25	± 0.30	1.5- <3	± 0.15
25- <50	± 0.50	3- <6	± 0.20
50- <100	± 0.70	6- <10	± 0.25
		10- <15	± 0.30

NOTE:
UNSPECIED RADIUS 0.30 mm.
ALL DIMENSIONS ARE IN mm.
CONVEXITY-CONCAVITY, TWISTNESS, STRAIGHTNESS, ANGULARITY AND CONTOUR TOLERANCE AS PER - EN 755 - 9,2001

ALOM EXTRUSIONS LIMITED. (UNIT-II)

Balasore	CUST	M/S - SAMSONITE SOUTH ASIA PVT. LTD.			MKT. REF. NO./DATE	I.O.M./MAIL 27-11-15
CUST.DRG./SAMPLE	AS PER DRG.		AREA	38.417 mm ²	DRWN./DATE	S.PATRA 15-12-15
	SEC. TYPE	HOLLOW	WEIGHT	103 gm/M	CHECKED/DATE	H.L.SHARMA --
	CONT. SIZE	131 (P3) mm.	WT. RANGE	350-455 gm/3.66M	END USE	INNER TUBE
	No. of imp.	4	PERIMETER	EXT. 54.964 mm.		
	EXT. RATIO	87		INT. 50.052 mm.		
REV. NO. & DATE	ALLOY&TMP.	6063-T6	CCD	20	SCALE :	1:1,4:1
ALL DIMENSIONS ARE IN MM	BOLSTER	--	BLS.	BLS.-2528	BLS. SEC. NO.	--
	INST.BOLSTER	--	DWG. NO.			