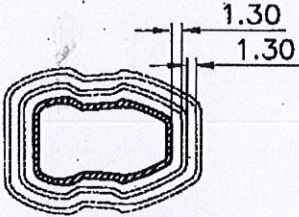
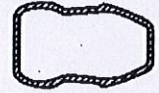


# Q32295

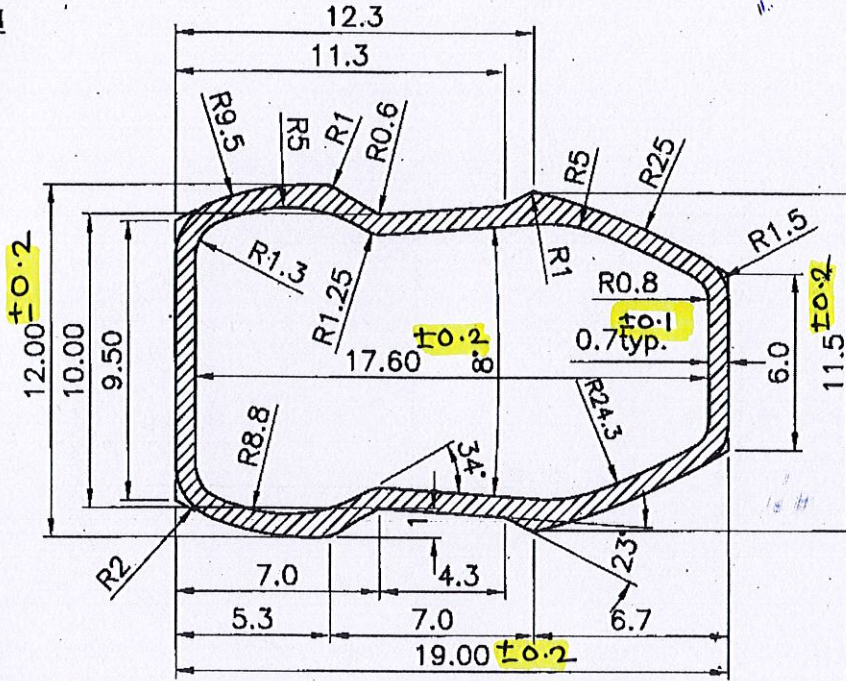


**Assemble Detail**

NEW Q01167



Actual sec. size



CONVEXITY & CONCAVITY TOLORANCE AS PER EN: 755-9-2001.

| WIDTH OVER | UP TO & INCLUDING | MAX. ALLOWABLE DEVIATION WALL THICKNESS I ≤ 6 |
|------------|-------------------|---|
| --         | 30                | 0.30  |
| 30         | 60                | 0.40  |
| 60         | 100               | 0.60  |
| 100        | 150               | 0.90  |
| 150        | 200               | 1.20  |
| 200        | 300               | 1.80  |
| 300        | 400               | 2.40  |

CIRCUMSCRIBING CIRCLE CD≤100 TOLERANCE TO BE :- EN: 755-9:2001.

| SIZE TOLERANCE |          | THICKNESS TOLERANCE |          |
|----------------|----------|---------------------|----------|
| RANGE          | TOLERNCE | RANGE               | TOLERNCE |
| 0- <10         | ±0.25    | 0- <1.5             | ±0.15    |
| 10- <25        | ±0.30    | 1.5- <3             | ±0.15    |
| 25- <50        | ±0.50    | 3- <6               | ±0.20    |
| 50- <100       | ±0.70    | 6- <10              | ±0.25    |
|                |          | 10- <15             | ±0.30    |

NOTE:  
UNSPECIED RADIUS 0.30 mm.  
ALL DIMENSIONS ARE IN mm.  
CONVEXITY-CONCAVITY, TWISTNESS, STRAIGHTNESS, ANGULARITY AND CONTOUR TOLERANCE AS PER - EN 755 - 9, 2001



## ALOM EXTRUSIONS LIMITED. (UNIT-II)

|                          |              |  |           |                        |                    |                      |
|--------------------------|--------------|--|-----------|------------------------|--------------------|----------------------|
| <b>Balasore</b>          |              | <b>CUST M/S - SAMSONITE SOUTH ASIA PVT. LTD.</b> |           |                        | MKT. REF. NO./DATE | I.O.M./MAIL 27-11-15 |
| CUST.DRG./SAMPLE         | AS PER DRG.  |  | AREA      | 38.417 mm <sup>2</sup> | DRWN./DATE         | S. PATRA 15-12-15    |
|                          | SEC. TYPE    | HOLLOW   | WEIGHT    | 103 gm/M               | CHECKED/ DATE      | H.L.SHARMA --        |
|                          | CONT. SIZE   | 131 (P3) mm.                                     | WT. RANGE | 350-455 gm/3.66M       | END USE            | INNER TUBE           |
|                          | No. of imp.  | 4  | PERIMETER | EXT. 54.964 mm.        |                    |                      |
|                          | EXT. RATIO   | 87   |           | INT. 50.052 mm.        |                    |                      |
| REV. NO. & DATE          | ALLOY&TMP.   | 6063-T6  | C C D     | 20                     | SCALE :            | 1:1,4:1              |
| ALL DIMENSIONS ARE IN MM | BOLSTER      | --   | BLS.      | BLS.-2528              | BLS. SEC. NO.      | --                   |
|                          | INST.BOLSTER | --   | DWG. NO.  |                        |                    |                      |