

LD08004

Quotation No

QWS001806202312

Routing Date

12/12/2023

BG STEEL PVT LTD

| S.I. No. | Section | Description | Alloy | Length | Min Qty/Qty to be Lifted | SND | Expected Die Life | Price/Kg | Comp. Sec. No. | Die Factor | Others | Net Price | Route Remarks |
|----------|---------|-----------------------------|--------|---------|--------------------------|----------|-------------------|----------|----------------|------------|--------|-----------|---------------|
| 1 | Q42566 | 76.2X46.83X2.54 MM MISC SEC | 6063T6 | 3658 MM | 500.00 | 53000.00 | | 0.00 | 29241 | 5.29 | | 0.00 | ARCHITECTURE |
| 2 | Q42567 | 127X57.93X2.54 MM MISC SEC | 6063T6 | 3658 MM | 500.00 | 92000.00 | | 0.00 | 29241 | 7.64 | | 0.00 | ARCHITECTURE |
| 3 | Q42568 | 127X90.47X2.54 MM MISC SEC | 6063T6 | 3658 MM | 500.00 | 68000.00 | | 0.00 | 29241 | 5.65 | | 0.00 | ARCHITECTURE |

| SL. No | Sec No | RM Cost | Prod Cost | Foundry Cost | Alloy Diff | Die Factor | Soln Treat Charges | Annealing | Rectification / Straightening | Ultrasonic Testing | Factor For Low Recovery | CD Factor @ 2 %or Actual | O.D. Int | Govt. Factor | Payment Terms | Margin Amount | Net Price | Remarks |
|----------------|---------------|-----------------|-----------|--------------|----------------|------------|--------------------------|------------|-------------------------------|--------------------|-------------------------|--------------------------|----------|--------------|---------------|---------------|-----------|---------|
| Sec Desc New | Prod Cost New | Press | P612 | Alloy Code | Alloy Code New | Die Life | SND Amount | Other Desc | Drawing Chrgs | Status | | | | | | | | |
| Stack Desc Die | Die Cost | Stack Desc Tool | TS Cost | No of Holes | HP Rate | Tolerance | Extra Discount (Delears) | | | | | | | | | | | |

| | | | | | | | | | | | | | | | | | | |
|---|-------------------|--------|-------|----------|--------|-------|-------|------|------|-------------|------|------|------|------|------|-------|--------|--------------------|
| 1 | Q42566 | 205.45 | 34.50 | 10.25 | 1.50 | 5.29 | 0.00 | 0.00 | 1.00 | 0.00 | 2.00 | 2.50 | 0.00 | 0.00 | 0.00 | 16.00 | 278.49 | semi-hollow design |
| | | 34.50 | P7 | 0.00 | 6063T6 | 10.00 | 52934 | | | | | | | | | 0.00 | | |
| | DIA 225x165 THICK | | | 52434.00 | | 0.00 | 1 | | 600 | IS3965:1981 | | 0.00 | | | | | | |

| | | | | | | | | | | | | | | | | | | |
|---|-------------------|--------|-------|----------|--------|-------|-------|------|------|-------------|------|------|------|------|------|-------|--------|--------------------|
| 2 | Q42567 | 205.45 | 35.15 | 10.25 | 1.50 | 7.64 | 0.00 | 0.00 | 1.00 | 0.00 | 2.00 | 2.50 | 0.00 | 0.00 | 0.00 | 18.00 | 283.49 | semi-hollow design |
| | | 0.00 | P3 | 0.00 | 6063T6 | 12.00 | 91713 | | | | | | | | | 0.00 | | |
| | DIA 300x215 THICK | | | 90713.00 | | 0.00 | 1 | | 1200 | IS3965:1981 | | 0.00 | | | | | | |

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|---|--------------------------|--------|-------|----------|--------------------------------|----------|-------|------|------|-------------|------|------|------|------|------|-------|--------|---------------------------------|
| 3 | Q42568 | 205.45 | 35.47 | 10.25 | 1.50 | 5.65 | 0.00 | 0.00 | 1.00 | 0.00 | 2.00 | 2.50 | 0.00 | 0.00 | 0.00 | 16.00 | 279.82 | 100% manual correction required |
| | | 0.00 | P5 | 0.00 | 6063T6 | 12.00 | 67803 | | | | | | | | | 0.00 | | |
| | DIA 250x165 THK - MEDIUM | | | 48102.00 | BOLSTER FOR P5 DIA 250x100 THK | 19001.00 | 1 | | 900 | IS3965:1981 | | 0.00 | | | | | | |

Routing Details

| User | Date | Diff | Remarks |
|-------|------------------|-------|-----------------------------------|
| VSR | 12/12/2023 11:39 | | ARCHITECTURE |
| RVK | 14/12/2023 15:24 | 03:44 | please see remarks on the drawing |
| BN | 12/12/2023 11:39 | 20:14 | |
| RITIC | 14/12/2023 16:19 | 04:40 | OK |
| VJ | 14/12/2023 18:55 | 02:35 | OK |