

PRANAV DOORS &amp; WINDOWS PVT. LTD.,

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q00341	37.6X21.9X1.5 MM MISC SEC	6063T6	3658 MM	500.00	0.00			14179	6.43		.	
2	Q00342	61X22X2 MM MISC SEC	6063T6	3658 MM	500.00	0.00			14179	6.93		.	
3	Q00343	68X41X1.6 MM MISC SEC	6063T6	3658 MM	500.00	0.00			14179	0.00		.	
4	Q00344	71X41X1.8 MM MISC SEC	6063T6	3658 MM	500.00	0.00			14179	6.12		.	
5	Q00345	99X50.4X1.8 MM MISC SEC	6063T6	3658 MM	500.00	0.00			14179	9.17		.	
6	Q00346	111X50.5X1.5 MM MISC SEC	6063T6	3658 MM	500.00	0.00			14179	9.17		.	
7	Q00347	151.3X50.5X1.8 MM MISC SEC	6063T6	3658 MM	500.00	0.00			14179	11.32		.	

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New		Die Life	SND Amount			Other Desc		Drawing Chrgs			Status
Stack Desc Die				Die Cost		Stack Desc Tool		TS Cost	No of Holes	HP Rate	Tolerance		Extra Discount (Delears)					
1	Q00341	216.15	22.53	10.25	1.50	6.43	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	276.36	DIE DIA 203.2x165 THK OLD BOLSTER NO HBO-061
			0.00	BP3	0.00	6063T6		7.00		45016.00						0.00		
								0.00	2			450	BSEN-755-9		0.00			
2	Q00342	216.15	23.06	10.25	1.50	6.93	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	277.39	DIE DIA 225X165 THK OLD BOLSTER NO ABO-105 OLD SUB BOLSTER NO ASBO-021
			0.00	BP1	0.00	6063T6		8.00		55434.00						0.00		
								0.00	1			700	BSEN-755-9		0.00			
3	Q00343	216.15	24.83	10.25	1.50	0.00	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	272.23	DIE DIA 225X135 THK NEW BOLSTER DIA 250X100THK OLD SUB BOLSTER NO ASBO-021
			26.90	BP1	0.00	6063T6		8.00		48944.00						0.00		
								23000.00	1			650	BSEN-755-9		0.00			
4	Q00344	216.15	26.90	10.25	1.50	6.12	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	280.42	DIE DIA 225X135 THK BOLSTER NO Q00343 OLD SUB BOLSTER NO ASBO-021
			0.00	BP1	0.00	6063T6		8.00		48944.00						0.00		
								0.00	1			600	BSEN-755-9		0.00			
5	Q00345	216.15	34.88	10.25	1.50	9.17	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	18.00	293.45	DIE DIA 250X165 THK NEW BOLSTER B4 DIA 250X100THK OLD SUB BOLSTER NO ISBO-025
			39.86	BP4	0.00	6063T6		10.00		68693.00						0.00		
								23000.00	1			800	BSEN-755-9		0.00			
6	Q00346	216.15	39.86	10.25	1.50	9.17	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	18.00	298.43	DIE DIA 250X165 THK NEW BOLSTER BP4 DIA 250X100 THK OLD SUB BOLSTER NO ISBO -025
			0.00	BP4	0.00	6063T6		10.00		68693.00						0.00		
								23000.00	1			700	BSEN-755-9		0.00			
7	Q00347	216.15	42.92	10.25	1.50	11.32	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	18.00	303.64	DIE DIA 328X215 THK OLD BOLSTER NO IBO 007 OLD SUB BOLSTER NO ISBO-025
			42.92	BP4	0.00	6063T6		10.00		113196.00						0.00		
								0.00	1			650	BSEN-755-9		0.00			

**Routing Details**

<b>User</b>	<b>Date</b>	<b>Diff</b>	<b>Remarks</b>
VSR	24/01/2023 19:29		.
SKS	27/01/2023 14:42	19:12	PROPOSED DRAWING
JNR	27/01/2023 16:31	01:49	OK
RITIC	28/01/2023 16:36	00:05	ok
VSR	24/01/2023 19:29	02:52	