

| S.I. No. | Section | Description | Alloy | Length | Min Qty/Qty to be Lifted | SND | Expected Die Life | Price/Kg | Comp. Sec. No. | Die Factor | Others | Net Price | Route Remarks |
|----------|---------|-------------------------|--------|---------|--------------------------|------|-------------------|----------|----------------|------------|--------|-----------|---------------|
| 1 | Q00138 | 69X24.4X9.5 MM MISC SEC | 6005T6 | 3658 MM | 500.00 | 0.00 | | | 20168 | 6.22 | | | |
| 2 | Q00139 | 169X100X3 MM MISC SEC | 6005T6 | 3658 MM | 500.00 | 0.00 | | | 20168 | 22.50 | | | |

| SL. No | Sec No | RM Cost | Prod Cost | Foundry Cost | Alloy Diff | Die Factor | Soln Treat Charges | Annealing | Rectification / Straightening | Ultrasonic Testing | Factor For Low Recovery | CD Factor @ 2 %or Actual | O.D. Int | Govt. Factor | Payment Terms | Margin Amount | Net Price | Remarks | |
|----------------|---------------|-----------------|-----------|--------------|----------------|------------|--------------------------|------------|-------------------------------|--------------------|-------------------------|--------------------------|----------|--------------|---------------|---------------|-----------|--|--|
| Sec Desc New | Prod Cost New | Press | P612 | Alloy Code | Alloy Code New | Die Life | SND Amount | Other Desc | Drawing Chrgs | Status | | | | | | | | | |
| Stack Desc Die | Die Cost | Stack Desc Tool | TS Cost | No of Holes | HP Rate | Tolerance | Extra Discount (Delears) | | | | | | | | | | | | |
| 1 | Q00138 | 231.75 | 39.90 | 10.25 | 4.00 | 6.22 | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 | 2.50 | 0.00 | 0.00 | 0.00 | 18.00 | 312.62 | DIE DIA 225x135 THK BOLSTER DIA 250x100THK | |
| | | 0.00 | BP4 | 0.00 | 6005T6 | 10.00 | 62238 | | | | | | | | | 0.00 | | | |
| | | 39738.00 | | | 22500.00 | 1 | 800 | BSEN-755-9 | 0.00 | | | | | | | | | | |
| 2 | Q00139 | 231.75 | 58.04 | 10.25 | 4.00 | 22.50 | 0.00 | 0.00 | 1.00 | 0.00 | 0.00 | 2.50 | 0.00 | 0.00 | 0.00 | 20.00 | 350.04 | DIE DIA 328x215 THK BOLSTER DIA 328x134 THK SUB BOLSTER DIA 328x50 THK | |
| | | 0.00 | BP4 | 0.00 | 6005T6 | 10.00 | 225000 | | | | | | | | | 0.00 | | | |
| | | 147414.00 | | | 77586.00 | 1 | 550 | BSEN-755-9 | 0.00 | | | | | | | | | | |

Routing Details

| User | Date | Diff | Remarks |
|-------|------------------|-------|---------|
| VSR | 12/09/2022 9:36 | | . |
| SKS | 12/09/2022 10:33 | 00:56 | OK |
| JNR | 13/09/2022 11:59 | 01:25 | OK |
| TEJAS | 13/09/2022 13:02 | 01:03 | OK |
| VSR | 12/09/2022 9:36 | 20:33 | |