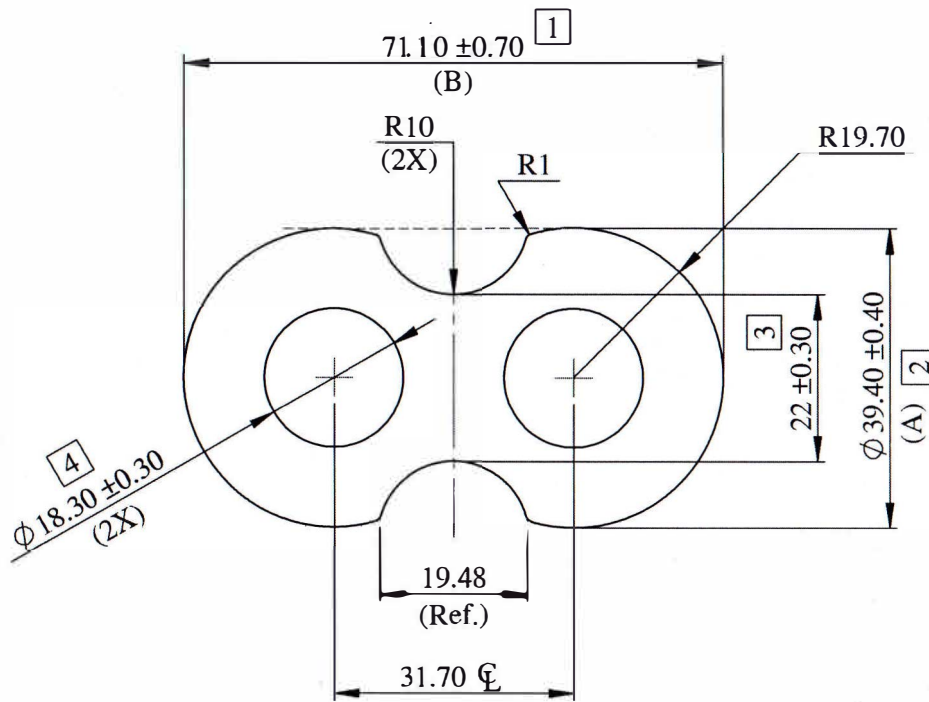


HARDNESS = 105 BHN (TYPICAL)



PLEASE SPECIFY THE EXPOSED SURFACE

LOCATION:-P4-1HOLE
ALL DIMENSION ARE IN mm.
UNSPECIFIED CORNER RADIUS:0.40

TOL. AS PER BS EN 755-9:2008
UNLESS SPECIFIED

TWIST = ±1/4°/300 M.M.
FLATNESS = WIDTH X 0.005mm.
STRAIGHTNESS = 1.50 M.M./MTR.
ANGULARITY = ±1.5°

JINDAL ALUMINIUM LIMITED BHIWADI RAJASTHAN - 301019

PARTY SAMPLE & DRG.		SAMPLE-6		PARTY NAME M/S DIAMOND MFG.			REF:- AS PER PARTY DISC.- 18.12.17			
				DRAWN	VIVEK YADAV	23.12.17	AREA	1672.20 MM ²		
				CHECKED			WEIGHT	4.515 KG/M.		
001	(B)	Dim. 71.10 was 70.70	JSP	APPROVED	S.P.	01/11/18	WT. RANGE	----- Kg/12		
	(A)	Dim. 39.40 was 39.00		SCALE			1:1	DATE	ALLOY	6082-T6
	(REF.)	As per party disc on dt.- 25.08.18		CRITICAL DIM.			*		MAL NO	16786
REV. STATUS	REV. NO.	DESCRIPTION	SIGN DATE	PERIMETER	INT.	114.98	SEC.NO.	D-7101		
A4		REVISION			EXT.	201.92				